

# Bona® Edge XL

Technical data sheet



**ЦИКЛЕВОЧНАЯ  
КОМПАНИЯ**  
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Sanding

The Bona Edge XL's state-of-the-art design is engineered for performance, convenience and durability, unequaled power, superb balance and superior dust pick-up. Sanding edges and toe kicks is a hard job, but with the Bona Edge XL you can make the job easier and faster. With its adjustable, ergonomic handles, the Bona Edge XL is less tiring for your hands and arms. One unique feature of the Edge is the "open-throat" design. The drive belt is located above the sanding disc in a separate enclosure to create unobstructed air flow in the vacuum. This unimpeded airflow results in exceptional dust pick-up. When operated with a Bona Atomic DCS® (Dust Containment System), it is virtually dust free, meaning healthier working conditions for you, less clean-up, better finish results and more satisfaction from your customers. The Bona Edge XL is GREENGUARD certified for indoor air quality.

- Access toe kicks and other hard to reach places
- The unique "open throat" design allows unobstructed air flow in the vacuum chamber
- Cast aluminum body
- Adjustable ergonomic handles
- Built-in 20w halogen work light
- Bona Atomic DCS compatible
- Non-marking urethane wheels
- GREENGUARD certified



## Technical data

- Motor (single phase) 1.8 HP, 60Hz, 115 Volt
- Machine weight 32 lbs.
- Sanding disc size 7"
- Sanding disc speed 3,000 RPM at normal load
- Combination sanding disc siafast backed or standard
- Illumination 20w halogen light
- Adjustable ergonomic handles

## Order Information

Item#	Size	Lbs.
AM0230011.3	7"	32

## Bona Sanding Sequences for a Perfect Surface



Bona Green



Bona Blue



Bona Black



Bona Diamond

### Natural Floor

Coarse Sanding	Medium Sanding	Fine Sanding
<b>40 to 50-grit</b> Bona Green Belt or Bona Green Disc <b>OPTION:</b> 2x weights plus Steel Plates on Bona Power Drive™	<b>60 to 80-grit</b> ⇄ Bona Blue Disc on Bona Power Drive <b>OPTION:</b> 1x weight plus Steel Plates on Bona Power Drive	<b>60 to 80-grit</b> ⇄ Bona Blue Disc on Edger <b>100 to 120-grit</b> Bona Black Disc with Bona MultiDisc <b>OPTION:</b> Bona Steel Plates

### Natural, Stained or Oiled Floor (for any floor requiring the least amount of scratches)

Coarse Sanding	Medium Sanding	Fine Sanding
<b>40 to 50-grit</b> Bona Green Belt or Bona Green Disc <b>OPTION:</b> 2x weights plus Steel Plates on Bona Power Drive	<b>60 to 80-grit</b> ⇄ Bona Blue Disc on Bona Power Drive <b>OPTION:</b> 1x weight plus Steel Plates on Bona Power Drive	<b>60 to 80-grit</b> ⇄ Bona Blue Disc on Edger <b>100 to 120-grit</b> ⇄ Bona Black Disc on Bona Power Drive <b>OPTION:</b> Bona Steel Plates on Power Drive <b>80 to 120-grit</b> Bona Diamond Disc with Bona MultiDisc <b>OPTION:</b> Bona Steel Plates

### Wire-Brushed Floor

Coarse Sanding	Medium Sanding	Wire Brushing	Fine Sanding
<b>40 to 50-grit</b> Bona Green Belt or Bona Green Disc <b>OPTION:</b> 2x weights plus Steel Plates on Bona Power Drive	<b>60 to 80-grit</b> ⇄ Bona Blue Disc on Bona Power Drive <b>OPTION:</b> 1x weight plus Steel Plates on Bona Power Drive	<b>60 to 80-grit</b> ⇄ Bona Blue Disc on Edger <b>Wire Brush</b> ⇄ Bona Wire Brushes/ Tynex Brushes™ on Dewalt D5492K with Dust Shroud	<b>Wire Brush</b> ⇄ Bona Wire Brushes/ Tynex Brushes™ on Bona Power Drive <b>OPTION:</b> 1x weight on Bona Power Drive <b>120-grit</b> Bona Diamond Disc or Bona Black with Bona MultiDisc <b>OPTION:</b> Bona Steel Plates

\*When a softer brushing effect is desired, use the Tynex Brush after wire-brushing.

**Bona®**