

Product Catalogue 2019

















# 1000 Search of Passion, Performance, Pioneering

As we celebrate 100 years of passion and innovation for wood floors, we have filled this year's catalogue with even more sustainable solutions and products, all developed to bring out the beauty in floors. We have lots of exciting news, from Bona Mega ONE, the latest addition to our bestselling Bona Mega range, to Bona Inspiration, a unique design concept that brings creativity to floors.

This year we also open a new chapter by expanding our offering to include resilient floors, giving you the possibility to treat and even renovate a wide range of surfaces. Based on a century of knowledge and innovation, whether you wish to renovate a rubber floor, or add design effects to linoleum, as a professional contractor you can be assured that our complete range of solutions deliver performance, value and excellent results.



# Swedish heritage

Bona AB is a family-owned company founded in 1919. With its headquarters in Sweden, Bona is now present in more than 70 different countries all over the world through subsidiaries and distributors. Recommended by professionals, Bona is the foremost leader in care and maintenance treatments for the hardwood floor industry, with a wealth of innovation and knowledge all focused on bringing out the beauty in floors.

# Quality and performance

Bona provides products for the installation, renovation and maintenance of floors, to extend their lifetime. We also supply UV coatings to leading international wood floor producers. Our innovative products and systems inspire floor owners to renovate instead of replacing old or damaged floors.

Bona stands for premium quality and excellent performance. Our products are developed with a long-term sustainable perspective in mind. As a pioneer in waterborne finishes, we take into account not just the floor, but the working conditions of the craftsman and environmental impact.



All our products and solutions are supported by a century of knowledge, which we share through guidance and training, enabling our partners and customers alike to rely on our wealth of expertise, whatever the challenge.

# The next century

Our 100-year heritage of creating pioneering solutions and treatments for wood floors has given us the knowledge and experience to expand our offering to the widest possible range of floors and surfaces. From stone and tile, to laminate and resilient, we are confident that our expertise can be applied to develop the same premium products for the best possible results, not just for wood floors, but for all floors.









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# Fastening

Success begins with a good foundation. And good fastening, with the right combination of strength and elasticity, is the first step to achieving a beautiful and lasting wooden floor. At Bona, our continuous R&D and dialogues with craftsmen have equipped us with what it takes to offer perfection in our craft. In this section, you will find all the products and accessories you need to lay the best foundation, regardless of subfloor type, dampness and evenness.

- 1. Screed Repair
- 2. Moisture Barrier
- 3. Primers
- 4. Levelling Compounds
- 5. Underlayments
- 6. Water-based Adhesives
- 7. PU Adhesives Reactive
- 8. Silane Adhesives Reactive
- 9. Fillers & Repair
- 10. Application Tools
- 11. Other Products







Pcs/transport Package/ Screed Repair Packaging Article number package pallet

## Bona R405



High viscosity, two-component polyester resin for screed repair prior to application of adhesives or levelling compounds.

## **Key Benefits:**

- · Quick drying
- High viscosity
- Excellent adhesion to many substrates

## Technical Data:

Base: 2-comp polyester resin + hardener

Drving time: 30-60 min

Application: Stainless steel trowel

BR40501400DEBO 1.25 kg 6 384

# Bona R440



Bona R440 is a solvent-free (accord. to TRGS 610), two-component silicate based cast resin with very low emission (EC1-R Plus). It is suitable for the fast and nonpositive repair and filling of cracks and joints in screeds. Furthermore, it can be used to bond metal profiles and nail bars. Both components can be mixed quickly and easily by shaking, Bona R440 is ready to use within a few seconds.

# **Key Benefits:**

- Very low emission EC1-R Plus
- · No tools required for mixing
- Odour-free
- Fast drying

## Technical Data:

Base: Sodium Silicate (water glass) and

Isocyanides (Hardener) Colour: Yellow/beige Viscosity: Fluid

Density: 1.3 g/cm3 (immediately after mixing)

BR44006600DEBO

2 x 300 ml

5 Sets

# Wave bonders





AX34040000

100 pieces

100

## Bona RenoForce



Bona RenoForce is a fibre glass weave to be used for the reinforcement of existing cracks and construction joints up to 5 mm in width, for screeds, concrete substrates, or between different type of subfloors. The installation of Bona RenoForce is easy and fast. It should be used in combination with either one of our Bona polyurethane adhesives such as Bona R777, Bona Titan or with the levelling compound Bona H610.

# Key Benefits:

- No hazardous product
- · Safe in use, promise a lasting result
- . The usage of liquid resins is no longer necessary

## Technical Data:

Product type: Sodium-silicate glass fibres Colour: White

Tensile strength on filament (fibre): 3,500 N/mm<sup>2</sup>

BH500033 0.8 x 45 m







Moisture Barriers

Article number

Packaging

Pcs/transport package/pallet

#### Bona R410



A two-component epoxy resin for damp-proofing concrete or cementitious subfloors with up to 5 CM% (or 90% RH) in humidity. Can also be used as a primer for PU and silane adhesives, levelling compounds and as a light reinforcement of weak subfloors.

Multipurpose primer/damp-proof membrane for both absorbent and non-absorbent subfloors. Can be used for damp-proofing concrete or cementitious subfloors with up to

# Key Benefits:

- · Excellent damp proofing
- Excellent adhesion to most substrates
- Subfloor strengthening properties

#### Technical Data:

Base: 2-comp epoxy resin Pot life: Approx. 20 min

Consumption: Approx. 150-500 g/m<sup>2</sup> Application: Brush, roller, mohair roller

BR41002000GBBO

4 CM% in humidity. Compatible with Bona's silane and PU adhesives.

5 kg

1

60

# Bona R540



# Key Benefits:

- Moisture inhibiting
- Excellent penetration properties
- · 1-component and ready to use

#### Technical Data:

Base: 1-comp PU

Drying time: 1-24 h, depending on type

of adhesive

Application: Stainless steel trowel, mohair

roller, brush

BR54002200M1BO

8 kg

1

60

# Bona R590



# EC I

Bona R590 is a one-component silane based primer for priming and/or sealing the residual moisture in cement screeds or concrete (up to 5%CM / 90 %RH) before installing a wooden floor. It can also be used for the reinforcement of weak subfloor surfaces up to a certain level.

# Key Benefits:

- · Reinforcing effect
- Suitable for all Bona silane or polyurethane adhesives
- · Fast drying
- Product contains no liquid extenders or components that can migrate after curing

# Technical Data:

Base: 1-comp silane modified

Drying time: 4-6 h

Tools of application: Bona 500F notched

trowel or flat trowel

Consumption: 150-500 g/m<sup>2</sup>

BR59005000M1BO

8 kg







Primers Article number Packaging Pcs/transport package pallet

#### Bona D500



Primer for the preparation of absorbent and non-absorbent substrates prior to the use of dispersion-based parquet adhesives. Binds dust and reduces water absorption of substrate. Note: Not to be used with silane-based adhesives.

#### Key Benefits:

- Vapour permeable
- Solvent-free
- Good elasticity

#### Technical Data:

Base: 1-comp acrylate

Drying time: 1-24 h (depending on the

subfloor)

Application: Brush, roller

Consumption: 1 part D500 to 1 part water Consumption: Approx. 150 g/m² (mixture)

BD50102000GBBO

5L

3

132

## Bona D501



Primer for the preparation of absorbent and non-absorbent substrates prior to the use of silane or polyurethane-based adhesives. Binds dust effectively. Use undiluted.

# Key Benefits:

- Vapour permeable
- Solvent-free
- Very quick drying

#### Technical Data:

Base: 1-comp acrylate
Drying time: 1-2 h
Application: Brush, roller
Consumption: Approx. 150 g/m²

BD50102000GBBO

5L

3

132

# Bona D510

EC I



EC 1

Primer for the preparation of absorbent substrates prior to using levelling compounds. Bona D510 reduces the absorbency of the subfloor and improves flow and adhesion of the levelling compound.

## Key Benefits:

- Vapour permeable
- Solvent-free
- · Excellent adhesion to many substrates

#### Technical Data:

Base: 1-comp acrylate

Drying time: 1-24 h (depending on the subfloor)

Application: Brush, roller

Consumption: Approx. 150 g/m<sup>2</sup>

BD51002000DEBO

5L

3

132

40

# Bona S100

Bona S100 is a dilutent and cleaning agent for various parquet adhesives and primers,



BS10002000DEBO 5 L 4







# Product Highlights 2019

Bona System - Sustainable Innovations







# Levelling Compounds

Article number

Packaging

Pcs/transport package

Package/ pallet

#### Bona H600



A cementitious, self-smoothing levelling compound specially designed for the tough strains wooden floors placed on the subfloor. Also suitable for installation of LVT's (Luxury Vinyl Tiles). Apply to 1.5-10 mm thickness.

## Key Benefits:

- Self-smoothing
- Rapid hardening
- High strength

#### Technical Data:

Base: Cement, synthetic resin Consumption: 1.5 kg/m²/mm Pot life: Approx. 30 min Treadable: After approx. 3 h

Mixing ratio: 25 kg powder: 5.75 L water Application: Notched Blade R1 or R2,

flat edge hand trowel

Drying time: 24 h up to 10 mm

BH600031DE

25 kg

40

# Bona H605



Calcium sulphate levelling compound with practically no shrinkage and tension for exceptionally smooth surfaces. Suitable for elastic and textile floor coverings as well as parquet glued down with silane adhesives.

# Key Benefits:

- · Very rapid hardening
- High strength
- · Practically no tension or shrinkage

#### Technical Data:

Base: Calcium sulphate

Pot life: 45 min

Treadable: After approx. 90 min Mixing ratio: 25 kg powder: 5.75 L water Application: Notched Blade R1 or R2, flat edge hand trowel

Drying time: 24 h up to 3 mm

BH605031M1

25 kg

40 piece

# Bona H610







Bona H610 is a rapid setting and drying, slump-free mortar for internal repairs. Ideal for filling holes and cracks in screeds, repairing and refacing internal concrete stair treads and risers, cement and sand screeds, concrete floors or making good around pipe work, door and window frames.

# Key Benefits:

- · Rapid hardening and drying can be covered after 60 minutes.
- · Slump-free ideal for vertical and horizontal repairs
- · High strength and hardness
- · Stress-relieved low shrinkage
- CE certified

# Technical Data:

Base: Special cements, synthetic resin Consumption: 1.6 kg/m²/mm

Pot life: Approx. 15 min Treadable: After approx. 1 h

Mixing ratio: 25 kg powder: 5.5 L water Application: Flat edge hand trowel

Drying time: 1 h

25 kg

40 pieces

# Bona H660 Object



Bona H660 is a cementitious smoothing levelling compound specially designed for use under mosaic, multi-layered or solid wood parquet in commercial sectors.

# Key Benefits:

- · Ideal for large surfaces and objects
- · Very good levelling behavior
- Ready for laying after 24 h (up to 3 mm)
- · CE certified

# **Technical Data:**

Base: Cement, polymer modified Consumption: 1.7 kg/m²/mm Pot life: Approx. 15-20 min Treadable: After approx. 2-4 h Mixing ratio: 25 kg powder: 5.0 L water

Application: Notched Blade R1 or R2,

flat edge hand trowel

Drying time: 24 h up to 3 mm

BH660031DE

BH610031

25 kg

42 pieces





# **Levelling Compounds**

Article number

designed for use under mosaic, multi-layered and solid wood parquet.

Packaging

Bona H670 is a calcium sulphate-based smoothing and levelling compound specially

Pcs/transport package

Package/ pallet

# Bona H670 Gypsum



Key Benefits:

- · Very suitable for calcium sulphate screeds and mastic asphalt
- · Good levelling behavior
- CF certified

#### Technical Data:

Base: Calcium sulphate, polymer modified Consumption: 1.6 kg/m²/mm

Pot life: Approx. 25-30 min Treadable: After approx. 2-4 h

Mixing ratio: 25 kg powder: 6.0 L water Application: Notched Blade R1 or R2,

flat edge hand trowel

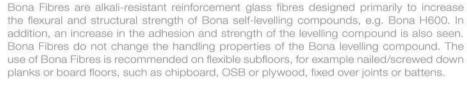
Drying time: 24 h up to 5 mm

BH670031DE

25 kg

42 pieces

# Bona Fibres





## Key Benefits:

- · Easy to add and mix
- · Levelling behaviour is unaffected.
- Bona Fibres will remain evenly distributed Tensile strength: 1700 N/mm² and will not 'float' to the surface.
- · Increases the flexural and structural strength of the Bona levelling compounds

#### Technical Data:

Base: Alkali-resistant fibreglass

Colour: White

BH500031

BH500032

0.25 kg

50

27 boxes

90

# Bona Expansion Strips

Bona Expansion Strips 50 are self-adhesive foam strips, used in order to avoid sound bridges between levelling compounds and building parts.



# Key Benefits:

- · Ideal for use with levelling compound and thin screeds
- · Self-adhesive, easy and quick to install
- · Very good grip
- · Remains straight on the wall

# **Technical Data:**

Product type: PE-Foam with fleece backing and fleece socket (self-bonding)

Dimensions: 20 m x 50 mm, rolls

Material thickness: 5 mm

Bona U300 is an underlayment made of recylced fine PUR foam granules and cork, bound with PUR elastomers. Bona U300 can be used under parquet, laminate floors and other floor coverings. It will reduce the transmission of sound from footfall. It is also suitable for

20 m

package pallet	Underlayments	Туре	Article number	Packaging	Pcs/transport package	Package/ pallet
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# Bona U300





# Key Benefits:

- · DIBt approval
- · Easy to install
- · Suitable for use with various Bona adhesives

a light stress decoupling.

# Technical Data:

Base: Fine recycled PUR granules and cork Colour: Brown/black-grey-beige-brown Fire protection class: Efl (EN 13501)

Impact sound reduction: Up to 19 dB

2 mm	AX36225002	30 m²	1	11
3 mm	AX36225003	20 m <sup>2</sup>	1	11
5 mm	AX36225005	16 m²	1	11





#### Pcs/transport Package/ Underlayments Packaging Type Article number package pallet

## Bona U310





Bona U310 is a polyester spunbond fleece that reduces the stress transferred to the subfloor when laying prefabricated parquet, solid parquet and laminate on old parquet or other critical subfloors. Hairline/shrinkage cracks in mineral sub floors can be bridged up to a width of 0.5 mm. Due to its high tear resistance, the decoupling fleece reduces tensions from the subfloor and keeps them away from the subsequent top layer.

#### Key Benefits:

- Easy to cut
- Stress relieving
- · Suitable for use with various Bona adhesives
- DIBt approval

1 mm	AX36310

## Technical Data:

Base: Polyester spunbond Colour: Light green Weight: 160 g/m<sup>2</sup>

Thickness: 0.8 mm

0003 50 m<sup>2</sup>

# Bona U340

Bona U340 is a polyester fibre board underlay (4 mm) that reduces the stress transferred to the subfloor when installed prior to the final floor covering e.g. ceramic tiles, natural stone, wooden flooring, etc. Its high compressive strength renders it capable of tolerating high loads (up to 5.0 kN/m²). It is suitable for use in domestic and commercial premises. Additionally, acoustic dampening for all floor types is significantly improved. It is easy to cut, shape and install and is unaffected by dampness and fungal decay.

# Key Benefits:

- Reduces subfloor stress
- · Bridges cracks/breaks in the subfloor
- Traffic load up to 5 kN/m²
- Dibt approval

## Technical Data:

Product/material: Polvester bonded fibre board

Dimensions: 1000 x 600 x 4 mm Weight: 4 mm = 3.1 kg/m<sup>2</sup>

Compressive strength: (DIN 53456) 10 N/mm<sup>2</sup> Bending strength: (DIN 53453) 2 N/mm<sup>2</sup> Tensile strength: (DIN 53457) 6.0 N/mm<sup>2</sup>

Floor-load capacity: 5.0 kN/m2

Thermal conductivity:  $4 \text{ mm} = \lambda 0.11 \text{ W/(mK)}$ Thermal resistance: 4 mm = 0.04 m<sup>2</sup>K/W Fire resitance class: E (fl) acc. to EN 13501

4 mm AX36340004 0.6 m<sup>2</sup>

# Water-based Adhesives

Article number

joints. Moisture resistant and conforms to Class D3 according to EN204.

Packaging

Pcs/transport package

Package/ pallet

# Bona D700



Key Benefits:

- · Quick drying
- · Long open time
- Moisture resistant

## Technical Data:

Base: 1-comp PVAC

Consumption: 5-30 g/running metre

BD70001100GBBO

0,75 kg

12

500

# Bona D705





Hard dispersion-based adhesive, characterised by its strong adhesion properties and longer open time. Suitable for a wide range of parquets.

Dispersion-based "white glue" for installing engineered parquet with tongue and groove

- · Extended open time
- Strong adhesion

# Key Benefits:

- Broad functionality

# **Technical Data:**

Base: 1-comp PVAC Open time: approx. 20 min Consumption: 850-1250 g/m<sup>2</sup>

BD70504700M1BO

22 kg







# Water-based Adhesives

Article number

Packaging

Pcs/transport package

Package/ pallet

Bona D720





# Key Benefits:

- Rapid setting
- Retains trowel pattern
- High strength

## Technical Data:

Base: 1-comp PVAC Open time: Approx. 15 min Consumption: 850-1250 g/m<sup>2</sup>





BD72002800M1BO

22 kg

1

24

Bona D750

D750



# Key Benefits:

- · High shear strength
- Quick and excellent grab
- · No venting required, floor coverings can be placed directly

#### Technical Data:

Base: 1-comp PVAC, fibre-reinforced

Colour: Beige

Application: Notched trowel Venting time: Approx. 5 min\* Open time: Approx. 30 min\*

Consumption: Approx. 200-300 g/m2

\*at 20°C and 50%rH



	1	Doc/transport	Dackage/

# PU adhesives - Reactive

Article number

**Packaging** 

s/transpor package

1

pallet

60

32

#### Bona R200



Liquid repair material for filling hollow spots in parquet floors as well as reattaching loose elements and boards. Once injected the material expands and effectively fills up the hollow space.

# **Key Benefits:**

- · Simple solution to a difficult problem
- Excellent adhesion properties
- · Contains no water or solvents

# Technical Data:

Base: 1-comp PU Drying time: 4 h

BR20005900M1BO

530 a







# Fastening

# PU adhesives - Reactive

Article number

**Packaging** 

Pcs/transport package

Package/ pallet

#### Bona R777





Two-component, hard parquet adhesive. Bona R777 has a very long pot life and open time, allowing complex patterns to be laid without stress. Containing no water or solvents, it is particularly suitable for wood species and parquet types sensitive to moisture as well as low/non-absorbent subfloors. Able to withstand very high thrust from wood movement and creates a rigid, stable floor.

## Key Benefits:

- Extended pot life and open time for installing complex parquet patterns
- · Strong and stabilising
- · Allows load after 24 h

#### Technical Data:

Base: 2-comp PU Density: 1.5 g/cm<sup>3</sup>

Colour: Component A: beige Component B: brown

Application: Notched trowel Pot life: Approx. 70 min Open time: Approx. 110 min Consumption: 850–1250 g/m

BR77705000M1BO	7 kg	1	60
BR77702700M1BO	14 kg	1	60

# Bona R778





Two-component, hard parquet adhesive. Bona R778 has very long open time and particularly good rib stability that simplifies the installation of wooden planks. Containing no water or solvents, it is particularly suitable for wood species and parquet types sensitive to moisture as well as low/non-absorbent subfloors. Able to withstand very high thrust from wood movement and creates a rigid, stable floor.

# Key Benefits:

- · Good rib stability
- Strong and stabilising
- Allows load after 24 h

#### **Technical Data:**

Base: 2-comp PU Density: 1.7 g/cm<sup>3</sup>

Colour: Component A: Beige Component B: brown Application: Notched trowel Pot life: Approx. 40 min Open time: Approx. 110 min Consumption: 850–1250 g/m

BR77802400M1BO	10 kg	1	60

# Silane Adhesives - Reactive

Article number

**Packaging** 

Pcs/transport package

Package/ pallet

# Bona R848









Bona R848 is an ISO 17178 standard elastic, one-component, Silane-based adhesive, suitable for dimensional, stable, multilayered and engineered parquet. Bona R848 reduces tension to the sub floor. The use of a primer is generally not necessary. The adhesive hardens due to a chemical reaction with moisture.

# Key Benefits:

- · Easy to apply
- Fast initial bonding strength allows load after 24 h
- Good rib stability
- Up to two year shelf life

# **Technical Data:**

Base: 1-comp silane modified

Density: 1.6 g/cm<sup>3</sup> Colour: Beige

BR84802800M1BO	15 kg	1	44
BR84805400M1BO	24 kg	1	32
BR84805600M1BO	600 ml	20	36
BR84805800M1BO	2810 ml	4	21
BR84806800M1BO	5400 ml	2	35







# Silane Adhesives - Reactive

Article number

**Packaging** 

Pcs/transport package Package/ pallet

#### Bona R848T





Bona R848T is a higher viscous version of Bona R848. It is an ISO 17178 standard elastic, one-component, silane-based adhesive. Best known for its improved rib stability and quick initial bonding strength, Bona R848T can be used for the installation of solid timber floors; including overlay, parquet, blocks and engineered floors. Use with the Bona OptiSpread system for optimal application.

# Key Benefits:

- Easy to apply
- Fast initial bonding strengh allows load after 24 h
- Up to two year shelf life
- Perfect rip stability, no risk of hollow spots

#### Technical Data:

Base: 1-comp silane modified

Density: 1.6 g/cm<sup>3</sup> Colour: Beige

Application: Notched trowel Open time: Approx. 30 min Consumption: 850-1250 g/m<sup>2</sup>

BR848T5600M1BO	600 ml	20	36
BR848T5700M1BO	1800 ml	6	30
BR848T5800M1BO	2810 ml	4	21
BR848T6800M1BO	5400 ml	2	35
BR848T2800M1BO	15 kg	1	44





# Bona R850

Bona R850 is an ISO 17178 standard hard-elastic, one-component, silane-based adhesive for parquet floors (for solid elements in particular). Like conventional adhesives, this hardened adhesive also has the ability to withstand thrust during expansion, while its resistance against shrinkage is very low, thus reducing tension to the subfloor.







## Key Benefits:

- A high performance all-rounder
- Fast initial bonding strength allows load after 24 h
- · Up to two year shelf life
- More than 10 million m<sup>2</sup> coverage since 2005
- Possible to use on outside decks
  Direct use on tiles and metal

#### Technical Data:

Base: 1-comp silane modified

Density: 1.5 g/cm<sup>3</sup> Colour: Beige

Application: Notched trowel
Open time: approx. 40 min
Consumption: 850-1500 g/m²

BR85005000M1BO	7 kg	1	60
BR85002800M1BO	15 kg	2	44
BR85006800M1BO	5400 ml	1	35

# Bona R850T

Bona R850T is a higher viscous version of Bona R850. It is an ISO 17178 standard hardelastic, one-component, silane-based adhesive that is specially developed for application using the Bona OptiSpread system, although it can also be applied manually. This adhesive can be used for almost all types of wooden floors - in particular for the installation of solid elements in bigger formats. Like conventional adhesives, this hardened adhesive also has the ability to withstand thrust during expansion, while its resistance against shrinkage is very low, thus reducing tension to the subfloor.

#### Key Benefits:

- · A high performance all-rounder
- Perfect rib stability, no risk of hollow spots
- Up to two year shelf life
- Fast initial bonding strength allows load after 24 h
- Possible to use on outside decks
- Direct use on tiles and metal

# Technical Data:

Base: 1-comp silane modified

Density: 1.6 g/cm<sup>3</sup> Colour: Beige

Application: Notched trowel Open time: Approx. 40 min Consumption: 850–1500 g/m²







44

36

30





# Silane Adhesives – Reactive

Article number

Packaging

Pcs/transport package

Package/ pallet

## Bona Titan









Bona Titan is a powerful and hard adhesive, containing revolutionary Titanium Technology, Suitable for use on all types of wood floor installations, including oversized elements. Quadruple crosslinking system ensures fast, safe and complete hardening, even under unfavourable conditions.

### Key Benefits:

- Extremely good grab for easy installation Base: 1-comp silane modified
- · High shear strength
- · Allows load after 6 hrs

# Technical Data:

Density: 1.7 g/cm<sup>3</sup> Colour: Beige

Application: Notched trowel Open time: approx. 30 min Consumption: 850-1500 g/m<sup>2</sup>

BRTI	T02800N	11BO
21.44	10200014	1100

15 kg

44

## Bona R880



Bona R880 is a strong, elastic construction adhesive based on silane. Contains no plasticisers and can be used to glue many different materials. Specially designed for repair works on silane-bonded floors but also for skirting boards and similar applications.

## Key Benefits:

- · Quick grab and hardening
- · High strength
- · Excellent adhesion properties

#### Technical Data:

Base: 1-comp silane modified

Density: 1.4 g/cm3 Colour: Beige

Application: Adhesive gun Open time: Approx. 10 min Application of load: 4-8 h

BR88000300M1BO 330 ml 75

# Bona OptiSpread



Lightweight adhesive applicator for an upright, fast and ergonomic application of adhesives to residential areas and other smaller locations. Battery driven for high mobility.

Comprising a 250 mm wide spreader, it is perfect for the installation of engineered parquet and the innovative construction ensures clean and easy operation. The aluminium body has a Teflon® coated interior as well as sturdy resting legs and base plate. 4 spreaders are included on delivery, 2 fine (approx. 850 g/m²) and 2 large (approx. 1250 g/m²) packed in a convenient transportation bag.

# Key Benefits:

- · For fast, ergonomic and clean application of adhesives to residential areas
- · Reduces adhesive waste, empties the entire adhesive tube
- · High quality, non-corrosive body

OptiSpread 2.0	AT32046051	2 810 ml	
OptiSpread 100	AT32046052	5 400 ml	
ACCESSORIES			
Nozzle Adapter	AT32046053	500 mm	
Nozzle Adapter	AT32046054	250 mm	
Thread cap for nozzles	AT32046055		
Spare nozzle 1250 F	AT32046056	250 mm	
Spare nozzle 850 F	AT32046057	250 mm	
Spare nozzle 1250 F	AT32046058	500 mm	
Spare nozzle 1500 F/G	AT32046059	500 mm	
Plastic Caps for nozzles	AT32046060		







Fillers & Repair

Type Article number Packaging Pcs/transport package pallet

# Bona Gap Master

Bona Gap Master is an acrylic-based mastic for sealing gaps towards skirting boards and thresholds in connection with wooden floors. It can also be used to repair damages and to fill gaps and cracks in the floor.

# Key Benefits:

- Permanently elastic (max 15% tolerance)
- High initial and final bonding strength
- Odourless

## Technical Data:

Material: Acrylate

**Drying time: approx.** 18–24 h. Full hardness is achieved after approx. 2–3 days depending on climate and size of gap.

Consumption: Depends on size of the gap.

RAL 7030	AF4411312500	310 ml	12	60
Dark beech	AF4411311000	310 ml	12	60
Ash/fir	AF4411311100	310 ml	12	60
Dark oak	AF4411311200	310 ml	12	60
White	AF4411311300	310 ml	12	60
Maple	AF4411311400	310 ml	12	60
Light beech	AF4411311500	310 ml	12	60
Light oak	AF4411311600	310 ml	12	60
Cherry	AF4411311700	310 ml	12	60
Bog oak	AF4411311800	310 ml	12	60
Wenge	AF4411311900	310 ml	12	60
Black	AF4411312000	310 ml	12	60
Nut	AF4411312100	310 ml	12	60
Teak	AF4411312200	310 ml	12	60
Reddish exotic wood	AF4411312300	310 ml	12	60









Application Tools	Туре	Article number	Packaging	Pcs/transport package	Package/ pallet
Bona R580 Trowel	Notched trowel a	ppropriate for applying Bo	ona R590, silane-l	pased damp-proof	f membrane.



500F (A3)	AT31400280	180 x 150 mm	10	
500F (A3)	AT31400380	250 x 150 mm	10	

# **Bona Notched Trowel**

Notched trowels for adhesive application.



200F (A2)	AT31413180	180 x 150 mm	10	
200F (A2)	AT31413250	250 x 150 mm	10	
850F (B3)	AT31401180	180 x 150 mm	10	
850G (B6)	AT31402180	180 x 150 mm	10	
850G (B6)	AT31402250	250 x 150 mm	10	
1000F (B8)	AT31403180	180 x 150 mm	10	
1000G (B10)	AT31404180	180 x 150 mm	10	
1000G (B10)	AT31304250	250 x 150 mm	10	
1250F (B12)	AT31405180	180 x 150 mm	10	
1250G (B13)	AT31406180	180 x 150 mm	10	
1500F (B14)	AT31409180	180 x 150 mm	10	
1500G (B16)	AT31410180	180 x 150 mm	10	

# Cartridge Applicator

Cartridge Applicator for 310 ml cartridges or 600 ml tubular bags (e.g. Bona R850T).



310 ml	AT32040000	1	
600 ml	AT32042000	1	

# Other Products

Article number

**Packaging** 

Pcs/transport package

Package/ pallet

# Quartz Sand

Fine quartz sand for distribution onto wet R410 and R580. Can also be added to Bona levelling compounds for greater application thickness. Grain size 0.3 - 0.8 mm.



AX36500000

25 kg

1





# Sanding

The key to great sanding results lies in the perfect combination of machines and abrasives used. Bona's sanding tools not only deliver exceptional results, our systems are also made for maximum efficiency, ergonomics and safety.

With innovations such as dust-free sanding, we always strive to find new ways to improve the craftsman's working environment and process. This year we've pushed the boundaries of innovation by introducing the Bona PowerDrive NEB, the latest addition to the Bona Power Drive range. Used in combination with Bona FlexiSand 1.9, as part of our unique new Bona Brush Technology, now you can achieve even more textures and creative effects.

- 1. Dust Free Sanding
- 2. Belt Sanders
- 3. Expansion Sanders
- 4. Edgers
- 5. FlexiSand System
- 6. Buffing Machines
- 7. Vacuum Cleaners
- 8. Other Machines
- 9. Abrasives







# **Dust Free Sanding**

Article number

Packaging

Pcs/transport package

Package/ pallet

Bona DCS 70

The Bona DCS 70 is a powerful H -classified vacuum unit for dust-free sanding. Its two-step cyclonic separation and unique filter design effectively contains dust within the machine. Even changing the dust bag can be done completely dust free. With the DCS 70 connected to the sanding machine there is no need to seal off connecting rooms or cover paintings and bookshelves. In addition, it provides a cleaner, healthier working environment, compared to using regular dust bags on the sanding machine.

# Key Benefits:

- · Dust-free sanding
- · Ergonomic design and convenient transportation
- Low power consumption
- · Quick and dust free swap of dust bags. Unique seamless dust bag solution using LongoPac

## **Technical Data:**

Weight: 38 kg

Dimensions: 800 × 600 × 1200 mm Dust holding capacity: 70 L

Motor power: 230 V-50-60 Hz, 1,4kW Airflow with 7.5 m hose: 250 m3 per hour Coarse filter: Conical folded polyester filter, 1 m3

Fine filter: class H 13 (99.996%, 0.3 µM), 0.66 m<sup>3</sup> Hose aperture: 35 mm diameter Hose length: 7.5 m including connection

adapters

AMO530005

# **Dust Bags LongoPac**

LongoPac for Bona DCS 70. 20 metres long. Sold in a set of four.



ASO539001

20 m

# Adapter Kit 1



Adapter Kit for connecting the Bona DCS 70 to non-Bona machines such as Lägler Hummel, Superhummel, Elf and Profit.



ASO539910

Adapter Kit 2

Adapter for connecting the Bona DCS 70 to Lägler Flip.









**Dust Free Sanding** 

Article number

**Packaging** 

Pcs/transport package

Package/ pallet

Bona DCS 25



The Bona DCS 25 is a powerful H-classified vacuum cleaner for dust-free sanding. It can be connected to most Bona sanding machines. It meets the highest requirements for vacuum cleaners within the construction industry today, yet it is easy to transport and bring to site.

## Key Benefits:

- Dust-free sanding
- Smaller size for convenient transportation Dimensions: 550 × 500 × 1070/830 mm
- Low power consumption
- Electrical outlet with automatic start/stop
- 7,5 m non marking hose

## Technical Data:

Weight: 20 kg

Dust holding capacity: 25 L

Motor power: 230 V- 50-60 Hz, 1,45 kW

Airflow: 194 m<sup>3</sup> per hour

	1		1		
AMO540000		1		1	

Fleece Dust Bag

Disposable fleece dust bag for DCS 25.









Pcs/transport **Belt Sanders** Volt/Hertz Type Article number Effect package

# Bona Belt HD

Belt Sander that makes big jobs seem small. It is a true heavy-duty machine with tremendous power and very effective. The unique dual-speed pulley system and infinite drum pressure adjustment guarantee optimum sanding quality regardless of wood species. It can be easily disassembled into three parts, and quickly reassembled. Power, reliability and capability are some of the benefits of this effective all-around belt sander. For optimal dust reduction, the Bona Belt HD is compatible with Bona DCS 70.



- · Heavy weight for powerful sanding
- Dual speed for optimum sanding results
- · Easy fitting and changing of paper
- · Can fit distressing drums to texture wood floors on site

## Technical Data:

Drum width: 200 mm

Sanding belt size: 200 x 750 mm Motor power: 2.2/3.0/3.7 kW Total weight: 80/83/85 kg

Drum revolutions: 1850/2050 rpm



# Transport Cart



Transport cart that simplifies transportation of the Bona Belt HD and protects the machine wheels from damage.

ASK6999940006

# Bona CEE Adapter



Enables the Bona Belt and the Bona DCS 70 to be used with a regular 230 V cable.







Belt Sanders Type Article number Volt/Hertz Pcs/transport package Effect

#### External Soft Start



External soft-start unit for reducing the potential for fuse breakage. For machines without built in soft- or easy-start systems.

ASO903680 1

# Bona Belt



Belt takes on any wooden floor and with its easy-start motor, only a 10 Amp fuse is needed for it to run. All adjustments can be made from the top of the machine and the sanding drum is easily changed to another width if needed. The unique drum construction makes changing abrasive belts a job done in seconds. Bona Belt has a highly efficient vacuum unit that minimises dust. For optimal dust reduction, connect it to Bona DCS 70.

Powerful belt sander with compact design for easy manoeuvring and handling. The Bona

## Key Benefits:

- · Powerful wood floor sander
- Ergonomic design with convenient lifting and lowering of the sanding drum
- Disassembles easily for easier transportation
- · Easy-start motor

## **Technical Data:**

Drum width: 200 & 250 mm

Sanding belt size: 200 × 750 mm alt. 250 ×

750 mm

Motor power: 1-phase Europe/Asia 2.2 kW

Total weight: 74 kg

Dust discharge: < 2 mg/m3 air

250 mm	AMO110000.3	230 V / 50 Hz	4	2.2 kW
200 mm	AMO110001.3	230 V / 50 Hz	9	2.2 kW

## Extra Weight



An extra 7 kilos for the Bona Belt for increased stability and sanding performance.

7 kg ASO991110 1

# Transport Cart



Transport cart that simplifies transportation of the Bona Belt and protects the machine wheels from damage.

ASO995022 1

# Bona Belt Lite



The Bona Belt Lite is a compact belt sander able to do great jobs for its size. Designed to provide the perfect combination of efficiency, power and agility. It can be easily disassembled into three parts, and quickly reassembled in a few simple steps. For optimal dust reduction, the Bona Belt Lite is compatible with Bona DCS 70.

## Key Benefits:

- Optimal balance between weight and drum pressure
- Superior manoeuvrability
- · Easy fitting and changing of paper

# Technical Data:

Drum width: 200 mm

Sanding belt size: 200 x 750 mm

Motor power: 2.2 kW Total weight: 60 kg

Drum revolutions: 2400 rpm

200 mm	AMK175000	230 V / 50 Hz	1	2.2 kW
200 mm	AMK175010	220 V / 60 Hz	1	2.2 kW





# **Expansion Sanders**

Type

Article number

Volt/Hertz

Pcs/transport package

Effect

## Bona Scorpion



Expansion drum sanding machine designed to be a lightweight professional tool that can be easily and very safely operated by any user. Unique electrical power supply safety features such as the "dead man's grip" handle guarantee safe operation. Bona Scorpion is the perfect combination of functionality, reliability, safety and ease of use.

## Key Benefits:

- · Compact yet effective
- · Step-less pressure adjustment
- · Easy fitting and changing of paper
- Can fit distressing drums to texture wood floors on site

#### **Technical Data:**

Drum width: 200 mm

Sanding belt size: 200 x 480 mm

Motor power: 1.15 kW Total weight: 45 kg

Drum revolutions: 3300 rpm

200 mm	AMK180000	230 V / 50 Hz	1	1.5 kW
200 mm	AMK180011	115 V / 60 Hz	ĭ	1.5 kW

# Bona Scorpion DCS



Delivering the same performance and ease of operation as the Bona Scorpion, the DCS version comes with the attached Dust Care System which operates on an independent switch, and it can also be connected to other machines. Bona Scorpion DCS is the perfect combination of functionality, reliability, safety, ease of use and dust-free sanding.

# Key Benefits:

- DCS vacuum on board
- · 3-step pressure adjustment
- · Easy fitting and changing of paper
- Can fit distressing drums to texture wood floors on site

# Technical Data:

Drum width: 200 mm

Sanding belt size: 200 x 480 mm

Motor power: 1.3 kW + 1.2 kW (vacuum unit)

Total weight: 43 kg

Drum revolutions: 3000 rpm

200 mm	AMK185000	230 V / 50 Hz	i	1.3 kW
200 mm	AMK185010	115 V / 60 Hz	1	1.3 kW

# Microfiber Dust Bag Large

Disposable Microfiber Dust Bag for belt and expansion sanders.

# Key Benefits:



- Rip-resistant
- Reduces airborne dust
- Easy to change

ASO991011		1	
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Expansion Sanders	Туре	Article number	Volt/Hertz	Pcs/transport package	Effect
Tynex Distressing Drum	Distressing drums	for belt sanders. Metal t	for rough brushing a	and Tynex for fine b	orushing.
	195 mm	ASK6099940046	Bona Belt HD	1	
THE REAL PROPERTY.	195 mm	ASK2999940046	Bona Scorpion	1	
Metal Distressing Drum	Distressing drums	for belt sanders. Metal	for rough brushing a	and Tynex for fine b	orushing.
	195 mm	ASK6099940045	Bona Belt HD	1	
Annual Color May	195 mm	ASK2999940045	Bona Scorpion	1	

Edgers	Туре	Article number	Volt/Hertz	Pcs/transport package	Effect

# Bona Edge XL



Bona Edge XL (220 mm) is an extremely powerful edge sander. It can be fitted with 'holed discs' or Velcro-backed discs and picks up dust better than most edge sanders on the market. It is equipped with a lamp for better visibility and is easy to operate. For optimal dust reduction, the Bona Edge XL is compatible with Bona DCS 70.

# Key Benefits:

- High cut rate
- Easy to handle
- · Effective dust pickup

## **Technical Data:**

Disc diameter: 178 mm Total weight: 14.5 kg

Sanding arm length: 220 mm Disc speed: 3000 rpm Dust discharge: < 1 mg/m³ air

220 mm AMO230009.3 230 V / 50 Hz 1 2.0 kW

# Bona Edge



The compact Bona Edge is an extremely powerful and easily manoeuvrable edge sander. It can be fitted with 'holed discs' or Velcro-backed discs and picks up dust better than most edge sanders on the market. It is equipped with a lamp for better visibility and its shorter sanding arm improves manoeuvrability and reduces strain on arms and hands. For optimal dust reduction, the Bona Edge is compatible with Bona DCS 70.

# Key Benefits:

- High cut rate
- Good reachability
- · Effective dust pickup

# Technical Data:

Disc diameter: 178 mm Total weight: 14.5 kg

Sanding arm length: 130 mm Disc speed: 3000 rpm

Dust discharge: < 1 mg/m³ air

130 mm AMO230018.3 230 V / 50 Hz 1 2.0 kW







Edgers	Type	Article number	Volt/Hertz	Pcs/transport package	Effect

# Bona CombiEdge

A lightweight and flexible edge sander. Easily switches between a 120 mm short-arm edger or a 330 mm long-arm sander in just a few simple steps. The 330 mm arm provides excellent reach under deep toe kicks and radiators. The lightweight and highly efficient edge-sanding machine is also fitted with a frontal LED light for better visibility. For optimal dust reduction, the Bona CombiEdge is compatible with Bona DCS 70.

# Key Benefits:

- · Lightweight construction
- Integrated LED

## **Technical Data:**

• Arm easily replaced for sanding under stairs Disc diameter: 150 mm

Total weight: Short arm 7.5 kg; Long arm 8.3 kg

Length sanding arm: 120 /330 mm

Disc speed: 3300 rpm Dust discharge: < 2.0 mg/m3



120 mm	AMK280100	230 V / 50 Hz	1	1.15 kW
120 mm	AMK280010	115 V / 60 Hz	1	1.15 kW
330 mm	AMK281100	230 V / 50 Hz	1	1.15 kW
330 mm	AMK281010	115 V / 60 Hz	1	1.15 kW
120/330 mm	AMK282010	230 V/ 50 Hz	1	1.15 kW
120/330 mm	AMK282100	230 V/ 50 Hz	1	1.15 kW

# Bona CombiEdge Stair Support

Attachement to CombiEdge for making sanding of stairs easier by creating stability support.



330 mm ASK66000030150 1	1	1 1	ľ	ASK66000030150	330 mm
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Pcs/transport Package/ **Edgers** Packaging Type Article number package pallet

# Bona DualEdge





## Key Benefits:

- Counter-rotating dual-head discs
- · Sands close to corners less fine sanding needed
- Lightweight construction

## Technical Data:

Disc diameter: 100 mm Total weight: 9 kg

Length sanding arm: 155 mm Disc speed: 4500 rpm

155 mm	AMK270000	230 V / 50 Hz	1	1.15 kW
155 mm	AMK270010	115 V / 60 Hz	1	1.15 kW

# Microfiber Dust Bag Small

Disposable Microfiber Dust Bag for edge sanders.

## Key Benefits:

- Rip-resistant
- Reduces airborne dust

Easy to change
ASO992011

FlexiSand System	Туре	Article number	Packaging	Pcs/transport package	Package/ pallet

# Bona FlexiSand



# Key Benefits:

- · Powerful single-speed motor
- · Foldable handle reduces space during transportation

Available with a 1.5 and 1.9 kW motor.

- Large wheels for easy transportation
- Bona Power Drive ready

#### Technical Data:

Abrasive disc speed: 147 rpm Motor Power: 1.5/1.9 kW

Total weight: 45 kg

Height/Width/Depth: 1170 mm / 490 mm /

	Ø 407 mm	AMO310002	230 V / 50 Hz	1	1.9 kW
	Ø 407 mm	AMO310001	230 V / 50 Hz	1	1,5 kW
8.5	Ø 407 mm	AMO310007	220 V / 60 Hz	1	1.9 kW

A powerful and flexible machine that can be equipped with different drive plates for a wide variety of floor preparation jobs. Its robust construction ensures stable operation, even under heavy load. Bona FlexiSand is compatible with the Bona Power Drive, a unique drive plate that allows powerful, direction-free sanding down to the bare wood.

# Extra Weights

For increased power during coarse sanding with the Bona FlexiSand 1.9.



ASK3199940008

 $2 \times 7 \text{ kg}$ 





exiSand System	Туре	Article number	Packaging	Pcs/transport package	Package/ pallet

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## Bona Power Drive

The innovative Bona Power Drive, to be used exclusively with the Bona FlexiSand 1.9, sets a new standard in sanding down to the bare wood. Using a direction-free sanding technique, the drive combines excellent performance with easy operation. Four rotating discs sand closely to the walls reducing the need for edge sanding. The geared plate and revolving discs also deliver increased power for excellent performance in bare wood sanding when used in combination with Bona 8700 Ceramic abrasives.

## Key Benefits:

- For powerful rotary sanding to bare wood
- · Reduces need for edge sanding. Only leaves a 3 cm strip against the wall.
- · Delivers a fantastically fine and smooth sanding result
- · Failsafe, no risk of drum marks and similar

#### Technical Data:

Compatible with: Bona FlexiSand 1.5

No. of discs: 4 Disc diam.: 150 mm Weight: 6.7 kg

Dimensions: 410 mm / 410 mm / 93 mm

Ø 407 mm ASO312540 4 x Ø 150 mm

# Bona Quattro Disc



Four-plate disc for an excellent surface finish. Perfect for reducing and smoothing out drum marks and rotational scratches from edger machines. The Bona Quattro Disc will optimise your sanding results and is perfectly balanced for high efficiency combined with smooth end results.

4 x Ø 150 mm Ø 407 mm ASO312530

## Bona Multidisc



With its six-plate construction, the Bona Multidisc creates an exceptionally smooth and flat surface finish. A tool perfect to use before staining or oiling wooden floors with pigmented oil.

Ø 125 mm ASO312520 6 x Ø 125 mm

# Replacement Pad Set



Replacement for broken or used pads for the Quattro Disc.

Ø 150 mm	ASO319934	Ø 150 mm	4	
Ø 407 mm	ASO319936	6 x Ø 125 mm	6	

# Bona Pad Drive



The Bona Pad Drive is delivered with the FlexiSand 1.5. A multipurpose tool that can be used to drive different pads and abrasive materials for a large number of applications including oiling, cleaning, buffing and superficial sanding.

Ø 407 mm ASO312501 6

# LED lamp











FlexiSand System

Type
Article number
Packaging
Pcs/transport
package



dimension to sanding and wire brushing wood floors, using only one tool. The flexible Bona Power Drive NEB makes it possible to change between the traditional sanding discs and specially developed brushes. With its specially designed click-on mount, attachments can be changed in a minute. Using direction-free sanding and brushing techniques, the drive combines excellent performance with easy operation. NEB Discs sold separately.

## Key Benefits:

- Flexible one drive plate for both sanding and brushing jobs.
- Reduces need for edge sanding. Only leaves a 3 cm strip against the wall.
- Delivers a fantastically fine and smooth sanding result
- · Failsafe, no risk of drum marks and similar

## Technical Data:

Compatible with: Bona FlexiSand 1.9 No. of discs: 4

Disc diam .: 150 mm

Ø	407	mm

ASK3199940991

4 x Ø 150 mm

1

**NEB Sanding Disc** 

Intermediate disc for mounting velcro abrasive discs



Ø 150 mm

ASK3199941010

1

4

**NEB Metal Brush** 

First step in a brushing sequence, for aggressive brushing.



Ø 150 mm

ASK3199941030

1

4

**NEB Tynex Brush** 

Second step in a brushing sequence, smoothes the surface and removes scratches.



Ø 150 mm

ASK3199941020

4

4

Internal Spur Gear

Gear ring for the Bona Flexisand 1.9. Necessary if your Flexisand 1.9 is not already equipped with this.



Ø 407 mm

ASO312082

1







# Bona Supraflex

FlexiSand System

Bona Supraflex is the perfect sanding companion to the Bona Power Drive NEB, helping you with those hard-to-reach areas. It supports all functions of the Bona Power Drive NEB and can fit both sanding discs as well as brushes. M14 tool fixture – easy to change between sanding disc to brushes.

# Key Benefits:

Powerful 1400 W motor

Ø 150 mm

Type

- Stepless speed selection (600-2100 rpm)
- Low height Easy to reach under staircases, toe kicks and radiators
- Dust cover allows connection to Bona DCS for dust free sanding
- Noise reduction through innovative planetary and angular gears

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Packaging

Power: 1400 W 230 V - 50/60 Hz Speed: 600-1200 rpm (stepless)

Pcs/transport

package

Package/

pallet

Tool fixture: M14 Disc diameter: 150 mm

Weight: 2,6 kg



# Cup Brush Metal M14

Cup Brush Metal for use together with Bona SupraFlex sander.

AMF100000

Article number



Ø 80 mm	ASF100100	1	1	
Ø 120 mm	ASF100200	1	4	

# Cup Brush Nylon M14

Cup Brush Nylon for use together with Bona SupraFlex sander.



Ø 120 mm

ASF100300

Bona FlexiVacuum is a part of Bonas Dust free sanding offer, for improved working environment. It is classified in Class M according to EN 60 335-2-69, ensuring that 99,9%

or the particles are removed by the filters. Can be mounted on Bona FlexiSand.

1

# Bona FlexiVacuum



# Key Benefits:

- Healthier working conditions -M Classified, health hazardous dust EN 60335-2-69.
- Electrical power outlet
- LED- alarm light in case of too low air flow

# Technical Data:

Weight: 6kg

Collection capacity (bag): Approx. 10 litres wood dust

Motor: 800 W, 230 V Air flow: 171 m<sup>3</sup>/ hour

ASK3199940901	1	1

# FlexiVacuum Filter Dust Bag

Filter dust bag - M Class EN 60 335-2-69

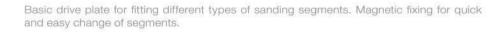






Pcs/transport Package/ FlexiSand System Article number Packaging Type pallet package

# Bona Concrete Disc





ASO312570 Ø 407 mm

# Split Segment



Removal of thick adhesive residues, epoxy and carpet foam.

ASO312581



ASO312582

# **PCD Maxi Segment**





Removing sinter layers, preparation of concrete surfaces.



Diamond Segment

5 ASO319940

# **Buffing Machines**

Type Article number Volt/Hertz

Pcs/transport package

Effect

1.6 kW

#### Bona Buffer



Buffing machine for a wide range of applications including fine wood sanding, cutting back grain raise, cleaning etc. Its reliable and asymmetrically placed 1600W motor ensures steady and stable operation. Simple construction and easy to use with fully adjustable handle height and large transportation wheels.

# Technical Data:

Motor type: 1.6 kW, 1 phase, 230V/50Hz Abrasive disc speed: 120 rpm

Total weight: 33 kg

Height / width / depth: XX mm / 440 mm / XX mm

AMC739000B

220-240 V / 50 Hz

Extra Weight

Mount on machine for extra pressure.

5.7 kg

Ø 407 mm

ASC3611478







uffing Machines	Туре	Article number	Packaging	Pcs/transport package	Package/ pallet	
Drive Disc	With grip hooks for drivning pads.					
	Ø 407 mm	ASC742069		1		
Sanding Disc	Sanding disc for attaching double-sided abrasive discs.					
	Ø 407 mm	ASC742077		1		
Quattro Disc	Four-plate sanding disc for Bona Buffer.					
	Ø 407 mm	ASC742080	4 x Ø 150 mm	1		
Vacuum Unit ASO5	Vacuum unit for attachment on the Bona Buffer.					
			Noise level: 62 Weight: 4.8 kg	ibar <b>apacity:</b> 4,5 litres		
		ASC780920B	230 V / 50 Hz	1	1.1 kW	
Vacuum Sealing Ring	ng Dust skirt for Bona Buffer to prevent dust escape.					
	Ø 407 mm	ASC74765		1		
Dust Bag - Paper Disposable paper dust bag.						
-		ASC25430		1		
Dust Bag - Cloth	Reusable cloth filter bag.					
		ASC025435		1 1		







Buffing Machines Type Article number Volt/Hertz Pcs/transport package Effect

## Bona Mini Buffer



Single-speed buffing machine for basic buffing and superficial sanding of finished surfaces. Smooth running and features an anti-vibration system for ease of use. The handle can be lowered for use under stairs and tables.

# Technical Data:

Weight: 13 kg

Ø 300 mm AMC718010 240 V / 50-60 Hz 1 290 W

Drive Disc



Drive disc for Bona Mini Buffer.

Ø 300 mm ASC718070 1

**Vacuum Cleaners** 

Article number

Volt/Hertz Pc

Pcs/transport package

**Effect** 

Bona S20



A powerful, easy to manoeuvre vacuum cleaner with large a dust container. Can be connected to the Bona Buffer with a 4 m hose for effective dust removal during sanding.

Technical Data:
Dust container: 10 L
Hose length: 4 m

Cable length: 10 m Weight: 10 kg

AMC020000 230 V / 50 HZ

1.1 kW

Hitachi CV 300



Lightweight and powerful vacuum cleaner for cleaning of hard floors, carpets, furniture etc.

# Technical Data:

Dust container: 10 L Hose length: 4 m Cable length: 10 m Weight: 10 kg

AM45001000

230 V / 50 Hz

1.3 kW







Other Machines Type Article number Volt/Hertz Pcs/transport package Effect

# Fein MultiMaster Start MSX 636

Fein MultiMaster Start MSX 636 – suitable for many applications like sanding, cutting and scraping.

# Key Benefits:

- · Ideal for sanding tight corners
- Attached tool can turn fully around drive shaft
- Ergonomical design and lightweight

#### Technical Data:

Speed: 11 000-21 000 rpm

Weight: 1.2 kg



AM44008000

230 V / 50 Hz

250 W

# Fein MultiMaster saw blades

Saw blades and accessories for Fein MultiMaster.



80 mm	AS44008003	2
85 mm, cropped	AS44008009	2
63 mm, with diamonds	AS44008010	2
65 mm, E-Cut precision	AS44008014	2
35 mm, E-Cut	AS44008015	1

# Power Stripper



Can be operated either by hand or as a floor stripper with extension handle. Easy operation by the use of a foot switch. Adjustable hand-grips for easy fit. For removing bonded floor coverings on foam, textile, parquet, semi-flexible tiles or PVC.

# Technical Data:

Working width: 210 mm Power: 2.0 kW Oscillations: 6500 U/min Weight: 12.8 kg Noise level: 85 dB (A)

AM43021000







# Sanding - Abrasives

Pcs/transport Superior - Ceramic Mix Grit Packaging Dimension Article number package

305 mm x 10 m

Grit 50

Superior abrasive made of ceramic grits for easy removal of hard lacquers, carpet residue and for flattening highly uneven timber. Together with the smoother Bona 8300 Series, it creates an optimal system for high sanding performance combined with an excellent surface finish. The ceramic aluminium oxide grits used on the abrasives are close to diamonds in hardness ensuring extremely long-lasting abrasives with maintained aggressiveness, Polyester cloth backing for outstanding strength and dimensional stability. Discs have Velcro backing for simple fitting of abrasives.

#### Key Benefits:

- · Developed exclusively for wooden floors
- · For heavy-duty sanding applications
- Superior durability
- Extreme aggression

# Bona 8700 Belt



200 x 750 mm	Grit 36	AAS469500363	1	1
200 x 750 mm	Grit 50	AAS469500503	1	1
250 x 750 mm	Grit 36	AAS469600363	1	1
250 x 750 mm	Grit 50	AAS469600503	1	1
203 mm x 10 m	Grit 36	AAS470700361	1	1
203 mm x 10 m	Grit 36 Grit 50	AAS470700361 AAS470700501	1	1
254 mm x 10 m	Grit 36	AAS470800361	1	1
254 mm x 10 m	Grit 50	AAS470800501	1	1
305 mm x 10 m	Grit 36	AAS470900361	- 4	

AAS470900501

# Bona 8700 Roll



# Bona 8700 Ceramic Disc









Ø 100 mm	Grit 36	AAS472800365	1	25
Ø 100 mm	Grit 50	AAS472800505	1	25
Ø 125 mm	Grit 36	AAS471600365	1	25
Ø 125 mm	Grit 50	AAS471600505	1	25
Ø 150 mm	Grit 36	AAS471700365	1	25
Ø 150 mm	Grit 50	AAS471700505	1	25
Ø 178 mm	Grit 36	AAS471800365	1	25
Ø 178 mm	Grit 50	AAS471800505	1	25





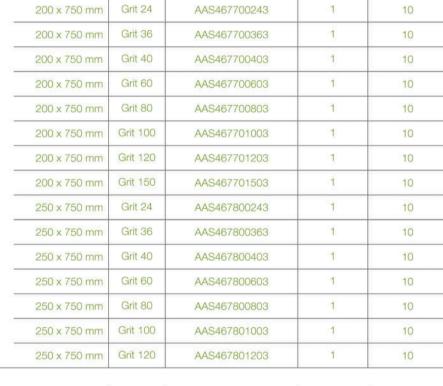
Premium - Zircon Mix Dimension Grit Article number Packaging Pcs/transport package

Premium abrasive made of an optimal blend of zirconium and silicon carbide for a perfect balance between aggressiveness and surface finish. The Bona 8300 abrasives are of very high durability and have an antistatic coating which impedes clogging and ensures cooler and longer runtime as well as better dust extraction. The character of the grit material is such that new sharp points are created during use, ensuring maintained aggressiveness throughout its lifetime. Lasts up to five times longer than conventional aluminium oxide abrasives. Discs have Velcro backing for simple fitting of abrasives.

#### Key Benefits:

- Unique composition developed exclusively for wooden floors
- Antistatic properties for minimised clogging and optimal dust extraction
- Very high durability
- High heat resistance

Bona	8300	Antistati	C	Belt





## Bona 8300 Antistatic Sleeve



200 x 551 mm	Grit 24	AAS467600243	1	10
200 x 551 mm	Grit 36	AAS467600363	1	10
200 x 551 mm	Grit 40	AAS467600403	1	10
200 x 551 mm	Grit 60	AAS467600603	1	10
200 x 551 mm	Grit 80	AAS467600803	1	10
200 x 551 mm	Grit 100	AAS467601003	1	10
200 x 551 mm	Grit 120	AAS467601203	1	10







Premium – Zircon mix	Dimension	Grit	Article number	Packaging	Pcs/transport package
Bona 8300 Antistatic Roll	203 mm x 25 m	Grit 24	AAS466300241	1	1
	203 mm x 25 m	Grit 36	AAS466300361	1	1
	203 mm x 25 m	Grit 40	AAS466300401	1	1
	203 mm x 25 m	Grit 60	AAS466300601	1	1
	203 mm x 25 m	Grit 80	AAS466300801	1	1
	203 mm x 25 m	Grit 100	AAS466301001	1	1
	203 mm x 25 m	Grit 120	AAS466301201	1	1
	254 mm x 25 m	Grit 24	AAS466400241	1	1
	254 mm x 25 m	Grit 36	AAS466400361	1	1
	254 mm x 25 m	Grit 40	AAS466400401	1	1
	254 mm x 25 m	Grit 60	AAS466400601	1	1
	254 mm x 25 m	Grit 80	AAS466400801	1	1
	254 mm x 25 m	Grit 100	AAS466401001	1	1
	254 mm x 25 m	Grit 120	AAS466401201	1	1
	254 mm x 25 m	Grit 220	AAS466402201	1	1







remium – Zircon Mix	Dimension	Grit	Article number	Packaging	Pcs/transpor package
Bona 8300 Antistatic Disc	Ø 100 mm	Grit 36	AAS472700365	1	25
	Ø 100 mm	Grit 60	AAS472700606	1	50
	Ø 100 mm	Grit 80	AAS472700806	1	50
	Ø 100 mm	Grit 100	AAS472701006	1	50
	Ø 100 mm	Grit 120	AAS472701206	Ĭ	50
	Ø 125 mm	Grit 60	AAS471200606	1	50
	Ø 125 mm	Grit 80	AAS471200806	1	50
	Ø 125 mm	Grit 100	AAS471201006	1	50
	Ø 125 mm	Grit 120	AAS471201206	1	50
	Ø 150 mm	Grit 24	AAS467500245	1	25
	Ø 150 mm	Grit 36	AAS467500365	1	25
	Ø 150 mm	Grit 40	AAS467500406	1	50
	Ø 150 mm	Grit 60	AAS467500606	1	50
	Ø 150 mm	Grit 80	AAS467500806	1	50
	Ø 150 mm	Grit 100	AAS467501006	1	50
	Ø 150 mm	Grit 120	AAS467501206	1	50
	Ø 150 mm	Grit 24	AAS470600245	Ť	25
	Ø 150 mm	Grit 36	AAS470600365	1	25
	Ø 150 mm	Grit 40	AAS470600406	1	50
	Ø 150 mm	Grit 60	AAS470600606	1	50
	Ø 150 mm	Grit 80	AAS470600806	1	50
	Ø 150 mm	Grit 100	AAS470601006	1	50
	Ø 150 mm	Grit 120	AAS470601206	1	50
	Ø 178 mm	Grit 24	AAS467400245	1	25
	Ø 178 mm	Grit 36	AAS467400365	1	25
	Ø 178 mm	Grit 40	AAS467400406	1	50
	Ø 178 mm	Grit 60	AAS467400606	1	50
	Ø 178 mm	Grit 80	AAS467400806	ĭ	50
-college - and a	Ø 178 mm	Grit 100	AAS467401006	1	50
	Ø 178 mm	Grit 120	AAS467401206	1	50
	Ø 200 mm	Grit 24	AAS471100245	1	25
	Ø 200 mm	Grit 36	AAS471100365	1	25
	Ø 200 mm	Grit 40	AAS471100406	1	50
	Ø 200 mm	Grit 60	AAS471100606	1	50
	Ø 200 mm	Grit 80	AAS471100806	1	50
The state of the s	Ø 200 mm	Grit 100	AAS471101006	1	50
	Ø 200 mm	Grit 120	AAS471101206	1	50







Standard - Aluminium Oxide Dimension Grit Article number Packaging Pcs/transport package

Standard abrasive belts of aluminium oxide which produces a very fine surface finish. Strong cotton backing for high durability and dimensional stability. Compared to conventional aluminium oxide abrasives, the Bona 8500 Series stands out as a highly durable and good-value alternative.

### Key Benefits:

- · Exceptional surface finish
- Open coat for cooler sanding
- High durability

## Bona 8500 Aluminium Oxide Belt

200 mm x 750 mm	Grit 16	AAS468000163	1	10
200 mm x 750 mm	Grit 24	AAS468000243	1	10
200 mm x 750 mm	Grit 36	AAS468000363	1	10
200 mm x 750 mm	Grit 40	AAS468000403	1	10
200 mm x 750 mm	Grit 50	AAS468000503	1	10
200 mm x 750 mm	Grit 60	AAS468000603	1	10
200 mm x 750 mm	Grit 80	AAS468000803	1	10
200 mm x 750 mm	Grit 100	AAS468001003	1	10
200 mm x 750 mm	Grit 120	AAS468001203	1	10
250 mm x 750 mm	Grit 16	AAS468200163	1	10
250 mm x 750 mm	Grit 24	AAS468200243	1	10
250 mm x 750 mm	Grit 36	AAS468200363	1	10
250 mm x 750 mm	Grit 40	AAS468200403	1	10
250 mm x 750 mm	Grit 50	AAS468200503	1	10
250 mm x 750 mm	Grit 60	AAS468200603	1	10
250 mm x 750 mm	Grit 80	AAS468200803	1	10
250 mm x 750 mm	Grit 100	AAS468201003	1	10
250 mm x 750 mm	Grit 120	AAS468201203	1	10



## Bona 8500 Aluminium Oxide Sleeve

200 x 551 mm	Grit 16	AAS467900163	1	10
200 x 551 mm	Grit 24	AAS467900243	1	10
200 x 551 mm	Grit 36	AAS467900363	٦	10
200 x 551 mm	Grit 40	AAS467900403	1	10
200 x 551 mm	Grit 50	AAS467900503	1	10
200 x 551 mm	Grit 60	AAS467900603	7	10
200 x 551 mm	Grit 80	AAS467900803	1	10
200 x 551 mm	Grit 100	AAS467901003	1	10
200 x 551 mm	Grit 120	AAS467901203	1	10









Standard - Silicon Carbide	Dimension	Grit	Article number	Packaging	Pcs/transport package
Bona 8100 Silicon Carbide Disc	Ø 100 mm	Grit 36	AAS472600365	1	25
	Ø 100 mm	Grit 60	AAS472600606	1	50
	Ø 100 mm	Grit 80	AAS472600806	1	50
	Ø 100 mm	Grit 100	AAS472601006	1	50
	Ø 100 mm	Grit 120	AAS472601206	1	50
	Ø 150 mm	Grit 16	AAS466900165	1	25
_	Ø 150 mm	Grit 24	AAS466900245	1	25
	Ø 150 mm	Grit 36	AAS466900365	1	25
_	Ø 150 mm	Grit 40	AAS466900406	1	50
	Ø 150 mm	Grit 50	AAS466900506	1	50
	Ø 150 mm	Grit 60	AAS466900606	1	50
	Ø 150 mm	Grit 80	AAS466900806	1	50
	Ø 150 mm	Grit 100	AAS466901006	1	50
	Ø 150 mm	Grit 120	AAS466901206	1	50
	Ø 150 mm	Grit 150	AAS466901506	1	50
	Ø 150 mm	Grit 36	AAS468400365	1	25
	Ø 150 mm	Grit 40	AAS468400406	1	50
	Ø 150 mm	Grit 50	AAS468400506	1	50
	Ø 150 mm	Grit 60	AAS468400606	1	50
	Ø 150 mm	Grit 80	AAS468400806	1	50
	Ø 150 mm	Grit 100	AAS468401006	1	50
	Ø 150 mm	Grit 120	AAS468401206	1	50
	Ø 178 mm	Grit 16	AAS467100165	1	25
	Ø 178 mm	Grit 24	AAS467100245	1	25
	Ø 178 mm	Grit 36	AAS467100365	1	25
	Ø 178 mm	Grit 40	AAS467100406	1	50
	Ø 178 mm	Grit 50	AAS467100506	1	50
	Ø 178 mm	Grit 60	AAS467100606	1	50
	Ø 178 mm	Grit 80	AAS467100806	1	50
	Ø 178 mm	Grit 100	AAS467101006	1	50
	Ø 178 mm	Grit 120	AAS467101206	1	50







Standard - Silicon Carbide	Dimension	Grit	Article number	Packaging	Pcs/transport package
	Ø 200 mm	Grit 16	AAS466600165	1	25
-	Ø 200 mm	Grit 24	AAS466600245	4	25
·	Ø 200 mm	Grit 36	AAS466600365	1	25
-	Ø 200 mm	Grit 40	AAS466600406	1	50
	Ø 200 mm	Grit 50	AAS466600506	1	50
	Ø 200 mm	Grit 60	AAS466600606	1	50
	Ø 200 mm	Grit 80	AAS466600806	1	50
	Ø 200 mm	Grit 100	AAS466601006	1	50
	Ø 200 mm	Grit 120	AAS466601206	1	50
1000	Ø 200 mm	Grit 150	AAS466601506	1	50

Standard abrasive of silicon carbide, also known as carborundum, a very hard mineral that creates new sharp points when worn ensuring maintained aggressiveness during its lifetime. This property and an open coat ensures cool running on high speed machines such as edge sanders.

## Key Benefits:

- Maintained aggression when worn
- Open coat for cool sanding
- High durability

## Bona 8100 Silicon Carbide Roll



	203 mm x 25 m	Grit 16	AAS466000161	1	1
8.7	203 mm x 25 m	Grit 24	AAS466000241	1	1
	203 mm x 25 m	Grit 36	AAS466000361	1	1
	203 mm x 25 m	Grit 40	AAS466000401	1	Я
	203 mm x 25 m	Grit 50	AAS466000501	1	1
	203 mm x 25 m	Grit 60	AAS466000601	1	1
	203 mm x 25 m	Grit 80	AAS466000801	1	1
	203 mm x 25 m	Grit 100	AAS466001001	1	1
-	203 mm x 25 m	Grit 120	AAS466001201	1	1

## Bona 8100 Double-sided Disc



Ø 407 mm	Grit 16	AAS466800163	1	10
Ø 407 mm	Grit 24	AAS466800243	1	10
Ø 407 mm	Grit 36	AAS466800363	1	10
Ø 407 mm	Grit 40	AAS466800403	1	10
Ø 407 mm	Grit 60	AAS466800603	1	10
Ø 407 mm	Grit 80	AAS466800803	1	10
Ø 407 mm	Grit 100	AAS466801003	1	10
Ø 407 mm	Grit 120	AAS466801203	1	10







Pads	Тур	е	Article number	Packaging	Package/ pallet
Colour coding for field of use	Smooth	Tan (I Red - Gree Brow	e – backing for sanding s beige) – for polishing - for daily cleaning n – for periodic cleaning n – for oil application k – for heavy duty cleani		buffing polish.

Pads	Туре	Article number	Packaging	Package/ pallet
Bona Superpad 407 mm	Thick pad for Bona	FlexiSand 1.5 and Bona E	Buffer.	
	White	AAS867300058	Ø 407 mm x 25 mm	5
	Tan	AAS867300038	Ø 407 mm x 25 mm	5
	Red	AAS867300048	Ø 407 mm x 25 mm	5
	Green	AAS867300028	Ø 407 mm x 25 mm	5
	Brown	AAS867300068	Ø 407 mm x 25 mm	5
	Black	AAS867300018	Ø 407 mm x 25 mm	5



Pad for Bona Mini Buffer.



White	AA68041000	Ø 280 mm x 25 mm	5
Tan	AA68042000	Ø 280 mm x 25 mm	5
Red	AA68043000	Ø 280 mm x 25 mm	5

Bona Superpad Incl. EAN code

Thick pad for Bona FlexiSand 1.5 and Bona Buffer.



White	AAS68011000	Ø 407 mm x 25 mm	5
Tan	AAS68012000	Ø 407 mm x 25 mm	5
Green	AAS68013000	Ø 407 mm x 25 mm	5
Black	AAS68014000	Ø 407 mm x 25 mm	5

Bona Pad 407 mm

Thin pad for Bona FlexiSand 1.5 and Bona Buffer.



White	AA68001000	Ø 407 mm x 8 mm	10
Tan	AA68002000	Ø 407 mm x 8 mm	10
Green	AA68003000	Ø 407 mm x 8 mm	10
Black	AA68004000	Ø 407 mm x 8 mm	10





Pads	Туре	Article number	Packaging	Package/ pallet	
Bona Pad 200 mm	Pad for Lägler Trio.				
	White	AA68053000	Ø 200 mm x 8 mm		
	Tan	AA68052000	Ø 200 mm x 8 mm		
	Red	AA68055000	Ø 200 mm x 8 mm		
	Green	AA68054000	Ø 200 mm x 8 mm		
Bona Wool Pad	application of oil and the surface compare	d polishing of oiled or wa ed to synthetic pads, whi drying process. Conta	er. The pad is made of genuine exed floors. Wool produces higher ich improves the penetration of coins natural lanolin (wool wax) for	er heat towards	
	Key Benefits:  • 100% wool pad				
		AA68071000	Ø 407 mm x 8 mm	8	
Microfiber Pad	Cleaning and polish	ing pad for Bona Mini Bu	uffer.		

Scrad Pads	Dimension	Grit	Article number	Packaging	Pcs/transport package
Bona Scrad Pad		jue abrasive s	1.5 and Bona Buffer. Use system developed for cut es.		
	Ø 407 mm x 8 mm	Grit 320	AAS854303208	Ĭ	5
	Ø 330 mm x 8 mm	Grit 320	AA970740		5

ASC718906

## Bona Scrad Wing



Delta shaped abrasive with Velcro backing for use together with the Bona Scrad Pad. Attach 1–2 wings.

Ø 300 mm

	Delta	Grit 120	AAS468601206	50
-	Delta	Grit 150	AAS468601506	50
	Delta	Grit 220	AAS468602206	50





10



## Sanding - Abrasives

Screens Dimension	Grit	Article number	Packaging	Pcs/transport package
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Ø 407 mm Grit 60

Abrasive screen for surface preparation of wooden floors prior to coating and for cutting back grain raise after coating. High durability and low grit loss. Its open mesh structure impedes clogging and improves dust extraction.

### Key Benefits:

- Non-Clogging
- Open mesh structure for improved dust extraction
- · Double-Sided

AAS867100603

## Bona Sanding Screen, double-sided



	An annual contract of the cont			
Ø 407 mm	Grit 80	AAS867100803	1	10
Ø 407 mm	Grit 100	AAS867101003	1	10
Ø 407 mm	Grit 120	AAS867101203	1	10
Ø 407 mm	Grit 150	AAS867101503	1	10
Ø 407 mm	Grit 180	AAS867101803	1	10
Ø 407 mm	Grit 220	AAS867102203	1	10



Ø 407 mm	Grit 60	AAS67012060	1	10
Ø 407 mm	Grit 80	AAS67012080	1	10
Ø 407 mm	Grit 100	AAS67012100	1	10
Ø 407 mm	Grit 120	AAS67012120	1	10



	Ø 280 mm	Grit 80	AAS872000803	1	10
	Ø 280 mm	Grit 100	AAS872001003	1	10
-	Ø 280 mm	Grit 120	AAS872001203	1	10
	Ø 200 mm	Grit 80	AAS903700808	1	30



	Ø 200 mm	Grit 80	AAS903700808	1	30
,	Ø 200 mm	Grit 100	AAS903701008	1	30
(	Ø 200 mm	Grit 120	AAS903701208	1	30
(	Ø 200 mm	Grit 150	AAS903701508	1	30







Diamond Abrasives

Dimension Grit Article number Packaging Pcs/transport package

## **Bona Diamond Abrasive Disc**



Made using the hardest sanding agents in the world, Bona Diamond Abrasives are unique, delivering unparalleled sanding efficiency, durability and surface smoothness – whether sanding on bare wood or in preparation for recoating. Because the diamond grits are hard but not sharp, the result after fine sanding is a smooth, virtually scratch-free surface.

Bona Diamond Abrasives last up to 15 times longer than competing screen or multihole sanding discs and deliver consistent performance, even after 100 m² of sanding. And thanks to its unmatched hardness, each disc

maintains its sanding performance throughout its lifetime.

## Key Benefits:

- Longer lasting
- Perfect eveness
- Better surface
- Safe recoating



	Ø 150 mm	Grit 80	AAS472000808	1	8
-	Ø 150 mm	Grit 120	AAS472001208	1	8
	Ø 125 mm	Grit 240	AAS471902408	1	12
	Ø 150 mm	Grit 240	AAS472002408	1	8

## Bona Intermediate Pad

A pressure-equalizing foam pad that has the ability to follow the contours of the surface.



Ø 125 mm	AAS472102408	1	3
Ø 150 mm	AAS472200008	1	4

## Bona Cleaning Pad

Strong fibre-weave disc for picking up residual dust after sanding with diamond abrasives. Suitable cleaning method for smaller areas.



-	Ø 125 mm	AAS472300008	1	12
	Ø 150 mm	AAS472400008	1	8

Abrasives Delta	Dimension	Grit	Article number	Packaging	Pcs/transport package
Delta Abrasive Paper	For Fein and Bosch	1.			
<b>A</b>	82 x 82 x 82	Grit 40	AAS872100406	1	50
	82 x 82 x 82	Grit 60	AAS872100606	1	50
	82 x 82 x 82	Grit 80	AAS872100806	1	50







Abrasives Dimension Grit Article number Packaging Pcs/transport package

## Bona Net Ceramic



The Bona Net Ceramic is mainly intended to be used for orbital or rotary sanders, such as Supraflex SE 14-2 or similar. It can also be used attached to Bona Power Drive for medium sanding or removal of joint filler.

## Technical date

Grit type: Ceramic aluminium oxide

Grit range: 80 Size: 150 mm

Backing: Knitted fabric Coating: Electrostatic Bonding: Resin over resin

### Key Benefits:

- Minimal clogging
- Good dust extraction
- · Very high removal rate
- Independent on machine hole system

Ø 150 mm

Grit 80

AAS473200806

1

50

## Bona Net Alox



The Bona Net Alox is mainly intended to be used for orbital or rotary sanders, such as Supraflex SE 14-2 or similar. It can also be used attached to Bona Power Drive for fine and medium sanding.

## Technical date

Grit type: White Aluminium oxide Grit range: 80, 100 and 120

Size: 150 mm

Backing: Knitted fabric Coating: Electrostatic Bonding: Resin over resin

## Key Benefits:

- Minimal clogging
- Good dust extraction
- High removal rate
- Independent on machine hole system

Ø 150 mm	Grit 80	AAS473300806	1	50
Ø 150 mm	Grit 100	AAS473301006	1	50
Ø 150 mm	Grit 120	AAS473301206	1	50







# Coatings

Regardless of the property that is important to you, be it shine, colour, slip resistance or durability, Bona has the ideal surface treatment for all types of wooden floors. Since the 1970s, we have been the world's pioneer in waterborne finishes, providing low-VOC, solvent-free solutions for every flooring need.

Bona continues to drive the development of waterborne lacquers and the latest addition, Bona Mega ONE, is designed to help and simplify the contractors work process making it a reliable partner for everyday use.

On the following pages, you will discover all the surface treatments you need to create beautiful, durable and easy-to-manage wooden floors.

- 1. Primers
- 6. Oils Outdoor
- 2. Lacquers
- 7. Fillers & Repair
- 3. Sportive System
- 8. Resilient System
- 4. Oils Wear Treatment
- 9. Resilient Maintenance
- 5. Oils Effect Treatment



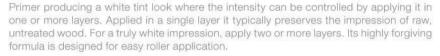




Primers Article number Packaging Pcs/transport package pallet

## Bona White





### Key Benefits:

- White tint look
- Impedes wood yellowing
- Easy roller application

#### Technical Data:

Base: Acrylate/polyurethane Category: Waterborne 1-comp Drying time: 1–2 h between coats

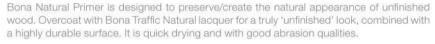
Applications: 1–3

Application tools: Bona Roller Coverage: 10-12 m<sup>2</sup>/L

WB250613001	1 L	10	50
WB250620001	5 L	3	44

### Bona Natural





#### Key Benefits:

- · Retains the look of pure wood
- · Easy roller application
- · Good abrasion qualities

#### Technical Data:

Base: Acrylate/polyurethane Category: Waterborne 1-comp Drying time: 1-2 h between coats

Application: 1-2 Tools: Bona Roller Coverage: 8-10 m<sup>2</sup>/L

WB251613001	1 L	12	50
WB251620001	5 L	3	44

## Bona Classic





#### **Key Benefits:**

- Light colouration
- · All types of wood
- · Reduces side-bonding effects
- · Easy roller application

#### Technical Data:

Base: Acrylate

Category: Waterborne 1-comp Drying time: 1-2 h between coats Application tools: Bona Roller

Coverage:	8-10 m2/1
ouverage.	0-101117

WB200013003	1 L	10	50
WB200020012	5 L	3	44

## Bona Intense





Excellent abrasion properties. Highly suitable for floors with underfloor heating and/or moving floors such as end grain or plank floors. Suitable on practically all types of wood and especially on tropical wood.

## Key Benefits:

- Medium colouration
- · All wood, tropical wood
- · First choice for underfloor heating
- · Easy roller application

### Technical Data:

Base: Polyurethane

Category: Waterborne 1-comp Drying time: 1-2 h between coats

Applications: 1

Application tools: Bona Roller Coverage: 8-10 m²/L

WB250020001

5

3

44





## Coatings | wood

 Primers
 Type
 Article number
 Packaging
 Pcs/transport package
 Package/pallet

#### Bona Amber



Excellent abrasion properties. Highly suitable for floors with underfloor heating and/or moving floors such as end grain or plank floors. Suitable for oak and darker types of wood including tropical species.

## Key Benefits:

- Rich colouration
- · Oak, dark, tropical wood
- · Good for underfloor heating
- Easy roller application

#### Technical Data:

Base: Polyurethane

Category: Waterborne 1-comp Drying time: 1-2 h between coats Application tools: Bona Roller

Coverage: 8-10 m<sup>2</sup>/L

WB255020001 5 L 3 44

## Bona Quick





## Key Benefits:

- Very light colouration
- Quick drying gel
- · Reduces scratches
- First layer and/or in-between

fill small irregularities for a flawless end-finish.

Easy trowel application

#### Technical Data:

Base: Acrylate/polyurethane Category: Waterborne 1-comp Drying time: 20–30 min between coats

Applications: 1-3

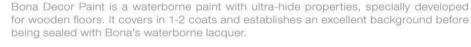
Application tools: Stainless steel trowel Coverage: 25-35 m<sup>2</sup>/L and application

WB074002002 5 L 1

A high viscous primer with a gel-like consistency. Use as a first layer on untreated wood, without following abrasion. Use between coats of finish, to reduce abrasion scratches and

## **Bona Decor Paint**

A+





## Key Benefits:

- · Excellent hiding
- Quick dry
- Easy application

## Technical Data:

Base: Polyurethane

Category: Waterborne 1-comp

Drying time: 2-3 h

Application tools: Bona Roller (5 mm) Coverage: 12-15 m²/L and application

Black	WC470120001	5 L	1	
White	WC490120001	5 L	1	
Light Grey	WC472220001	5 L	1	
Dark Grey	WC474220001	5 L	1	







## Coatings | Wood

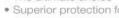
Pcs/transport Package/ Lacquers Packaging Type Article number package pallet

#### Bona Traffic HD

The world's toughest and fastest drying finish for wooden floors exposed to extreme wear. You can walk on it after just 12 hours. Used in hotels, restaurants and airports worldwide, where short downtime is essential. Waterbased and very low VOC and odor, Non-yellowing.







- · Superior protection for commercial and public areas
- · Extra fast, allows full traffic after just 12 hours
- Very low VOC and odour

### Technical Data:

Base: Polyurethane

Category: Waterborne 2-comp Drying time: 2-3 h between coats Application tools: Bona Roller Coverage: 8-10 m<sup>2</sup>/L and application

- Complies to EN14904:2006 and DIN 18032:2 (suitable friction for sports floors)
- EN 71:3 compliant

Silk Matt	WT155346001	4.95 L	3	36
Matt	WT155646001	4.95 L	3	36
Extra Matt	WT155946001	4.95 L	3	36
Hardener	WH330045001	0.40 L	3	

## Bona Traffic HD Anti Slip

Adds the highest standard of friction in areas where it's needed the most - like stairs, nurseries and kitchens. Superb performance against wet spills.



## Key Benefits:

- · Increases protection from accidental slips (R9)
- · Ready to use, no mixing required, safe results
- Very low VOC

#### Technical Data:

Base: Polyurethane

Category: Waterborne 2-comp Drying time: 2-3 h between coats Application tools: Bona Roller Coverage: 8-10 m<sup>2</sup>/lit and application







WT153946001

4.95 L

3

36

## **Bona Traffic**

The classic since 1998, with super durability for any area where high wear resistance is needed. Easy to maintain and non-yellowing. Good for both untreated wood and prefinished parquet.



## Key Benefits:

- · Superior protection for commercial and public areas
- Natural appearance
- Low VOC

#### Technical Data:

Base: Polyurethane

Category: Waterborne 2-comp Drying time: 3-4 h between coats Application tools: Bona Roller Coverage: 8-10 m<sup>2</sup>/L and application

- Complies to EN14904:2006 and DIN 18032:2 (suitable friction for sports floors)
- EN 71:3 Compliant

Silk Matt	WT153346001	4.95 L	3	36
Matt	WT153646001	4.95 L	3	36
Hardener	WH341045001	0.45 L	1	













## Coatings | Wood

 Lacquers
 Type
 Article number
 Packaging
 Pcs/transport package
 Package/pallet

### Bona Traffic Natural

Traffic Natural

For very busy areas where a natural wood look is desired, with superior protection from the unique Traffic formula. Waterborne, easy to maintain and non-yellowing.



- Superior protection for commercial and public areas
- · Look and feel of pure wood
- High slip resistance (R9)
- Very low VOC

#### Technical Data:

Base: Polyurethane

Category: Waterborne 2-comp Drying time: 3-4 h between coats

Application tools: Bona Roller (AT3100100)
Coverage: 8-10 m<sup>2</sup>/lit and application



WT190646001 4.5 L 3 36

## Bona Mega ONE

Bona Mega ONE focuses on simplifying the craftsman's working day for quicker and easier jobs with great reliability. It brings out a nice, warm wood colouration while establishing a long-lasting protection for wooden floors in domestic and medium wear commercial environments. Clear, non-yellowing formula.

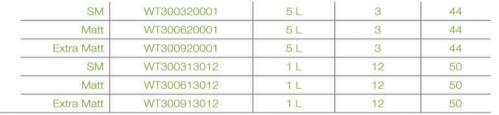


- · High build characteristics
- · Reduced drying time
- Excellent sanding properties
- Non-yellowing

#### **Technical Data:**

Base: Polyurethane

Category: Waterborne 2-comp Drying time: 1-2 h between coats Application tools: Bona Roller (11 mm) Coverage: 8–10 m<sup>2</sup>/L and application













## Coatings | wood

Pcs/transport Package/ Lacquers Article number Packaging package pallet

## Bona Mega

For offices, small shops, hotel rooms and as a premium choice for homes. Innovative, waterborne, one-component formula, that reacts with oxygen and performs like a twocomponent. No mixing required, use straight from the bottle. Also very good for plank floors and for floors with underfloor heating.

#### **Key Benefits:**

- · Superior protection for commercial areas Base: Polyurethane
- 1-component with 2-component performance
- Very good for underfloor heating\*

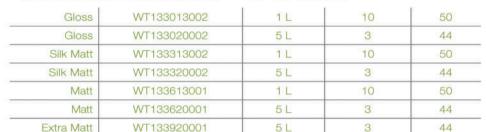
\*Combined with Bona Prime Intense or Amber

Very low VOC

#### **Technical Data:**

Category: Waterborne 1-comp Drying time: 2-3 h between coats Application tools: Bona Roller Coverage: 8-10 m<sup>2</sup>/L and application

- Meets DIN 18032:2 for slip resistance (gloss, silkmatt & matt)
- EN 71:3 Compliant









## Bona Mega Natural

For homes and other spaces where a natural wood look is desired. Waterborne, 1-component formula. Easy to maintain surface.







## Key Benefits:

- Superior protection for residential areas
- Look and feel of pure wood
- Very low VOC

## Technical Data:

Base: Polyurethane

Category: Waterborne 1-comp Drying time: 2-3 h between coats

Application tools: Bona Roller (AT3100100) Coverage: 8-10 m<sup>2</sup>/lit and application

WT180646001	4.5 L	3	44







Package/ Pcs/transport Lacquers Article number Packaging package pallet

## Bona Novia

One-component and waterborne, Bona Novia provides superior protection for floors with normal domestic wear. Can be used with or without primer. Produces an even and warm colour and is non-yellowing. Also very good for cork floors.

### **Key Benefits:**

- · Superior protection for domestic areas
- · Good resistance to typical household chemicals
- Very low VOC

### **Technical Data:**

• EN 71:3 Compliant

Base: Acrylate/polyurethane Category: Waterborne 1-comp Drying time: 1-2 h between coats Application tools: Bona Roller Coverage: 8-10 m<sup>2</sup>/L and application









Gloss	WT230020001	5 L	3	44
Silk Matt	WT230313001	1 L	10	50
Silk Matt	WT230320001	5 L	3	44
Silk Matt	WT230324001	10 L	2	24
Matt	WT230613001	1 L	10	50
Matt	WT230620001	5 L	3	44
Matt	WT230624001	10 L	2	24

## Bona Retarder



Bona Retarder is an additive that improves the levelling and prolongs the open time of Bona waterborne finishes, for both primers and topcoats. It is designed to be used when the indoor humidity is low and/or the temperature of the room is higher than normal. Using Bona Retarder will reduce the risk of the finish drying too quickly and leaving roller marks in the dried coat.

## **Key Benefits:**

- Extends open time
- Facilitates application in dry and/or warm climate conditions
- · Reduces risk of lap marks

WX100006001	0.2 L	12	120





# Want to Become Better?











## Bona Education and Training

Be part of a successful team by becoming a Bona Certified Craftsman. As a Bona Certified Craftsman you benefit from the advantages of our strong brand profile and wooden floor expertise.

Becoming a Bona Certified Craftsman assures your customers the highest quality performance and service - giving you better profitability and enabling you to focus on your job delivering great results.





## Coatings | wood

## Sportive System Type Article number Packaging Pcs/transport package Package/pallet

## **Bona Sportive Primer**

Primer made especially for handling the flexing and movement of wooden sports floors. Provides excellent adhesion to wood and is easy to apply on large surfaces thanks to excellent levelling properties and long open time. Suitable on practically all types of wood.



## Key Benefits:

- No stretched finish or "white lines"
- · Excellent abrasion properties
- · Extended open time

#### Technical Data:

Base: Polyurethane

Category: Waterborne 1-comp Drying time: 2-3 h between coats

Application: Bona Roller

Coverage: 8-10 m<sup>2</sup>/L and application





WB250024001

101

2

24

## Bona Sportive Finish

Finish made especially for handling the flexing and movement of wooden sports floors. Excellent levelling properties and long open time make it easy to apply on large surfaces. Approved to both of the leading standards for indoor sports floors (EN 14904:2006 & DIN 18032:2).

## Key Benefits:

- · High resistance to wear and scuffing
- Perfectly balanced friction
- Easy to maintain

### Technical Data:

Base: Polyurethane

Category: Waterborne 2-comp Drying time: 2-3 h between coats

Application: Bona Roller

Coverage: 8-10 m<sup>2</sup>/L and application

 Complies to EN14904:2006 and DIN 18032:2 (suitable friction for sports floors)

Gloss	WT135024001	10.2 L	2	24
Matt	WT136624001	10.2 L	2	24

## Bona Masking Tape



Bona Masking Tape is sturdy enough for straight line application and flexible enough to tape circular shapes. The tape stays fixed to the floor and prevents seepage under the tape during paint application.

25 mm width   AX34200000   50 m   72	25 mm width	AX34200000	50 m	72
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## Coatings | Wood

#### Pcs/transport Package/ **Sportive System** Packaging Type Article number package pallet

## **Bona Sportive Paint**

Bona Sportive Paint is a specialised line and court marking paint for use on finished wooden sport floors. Can be used to paint linemarkings but also complete court borders and zones. Available in eight mixable vibrant colours to achieve an endless array of shades.

## Key Benefits:

- Quick drying
- · Requires no abrasion before overcoating
- · Superb opacity (hiding ability)

### Technical Data:

Base: Polyurethane

Category: Waterborne 1-comp Drying time: 1-4 between coats Application: Fine brush or

short-haired roller

Coverage: 6-10 m2/lit or 120-200 m

of line-marking



Yellow	WC410155001	1.75 L	2	36
Red	WC420155001	1.75 L	2	36
Orange	WC420255001	1.75 L	2	36
Light Blue	WC430155001	1.75 L	2	36
Dark Blue	WC430255001	1.75 L	2	36
Green	WC440155001	1.75 L	2	36
Black	WC470155001	1.75 L	2	36
White	WC490155001	1.75 L	2	36

## Bona Sportive Cleaner

Concentrated detergent for frequent use on wooden sports floors. Suitable for machine cleaning. Leaves no dulling or slippery residue.



#### **Key Benefits:**

- · Safe on wood
- · Leaves no slippery residue
- Fresh smell

## Technical Data:

Dilution: 1:100 for general use



WM640020007	5 L	3	44
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## Bona Sportive Cleaner Plus



Powerful detergent for removing buildup of body fats from sweat and other contaminants that cause the surface to become slippery. Often restores slip resistance and is able to remove black heel marks.

## **Key Benefits:**

- · Effective on black heel marks
- · Restores in many cases the surface's slip resistance
- · Suited for Bona Sportive Finish

### Technical Data:

Dilution: 1:5



WM650020006

5L

44





## Introducing Bona Mega ONE.

The one component finish you can depend on for a job well done. Super durable, crystal finish, and great build. It's the new star in the family of Bona wood floor finishes. Mega ONE is clear, it's versatile, and it's Bona. Your best partner for every contracting need.







Oils - Wear Treatment

Type

Article number

Packaging

Pcs/transport package Package/ pallet



## Bona Craft Oil

Professional wood oil with excellent saturation properties offering deep protection against wear, chemicals and moisture. Due to its high oil content and outstanding penetration properties only a single application is typically required, making surface treatment a simple and fast job. Equally suitable in homes and public environments. Safe for application on children's toys (EN 71-3). Available in neutral and five coloured versions.

### Key Benefits:

- Extremely high degree of saturation for fast surface treatment
- · Enhances the grain and colour of the wood
- Low in odour and in solvents (<4%)
- · Open, breathing surface

### Technical Data:

Base: Modified vegetable oils Category: Hardening oil, 1-comp Solids content: 96–98%

Drying time (until use): 24 h Application: Rubber applicator,

Bona Woolpad or stainless steel trowel Coverage: 20 m²/L

		100	TO THE RESERVE OF THE PERSON O	
Pure	GT560115001	2.5 L	4	
Pure	GT560120001	5 L	2	
Pure	GT560113001	1 L	6	
Frost	GT561115001	2.5 L	4	*
Frost	GT561113001	1 L	6	
Clay	GT562115001	2.5 L	4	
Clay	GT562113001	1 L	6	
Graphite	GT563115001	2.5 L	4	
Graphite	GT563113001	1 L	6	
Ash	GT564115001	2.5 L	4	
Ash	GT564113001	1 L	6	
Umbra	GT565115001	2.5 L	4	
Umbra	GT565113001	i Le	6	









Oils - Wear Treatment

Type

Article number

Packaging

Pcs/transport package Package/ pallet

Bona Hard Wax Oil

Natural oil, modified for superior protection of wooden floors. Produces the warm look of an oiled floor while establishing a hardwearing and stain resistant surface that is spot-repairable and easy to maintain. Unique composition formulated without questionable substances such as cobalt and ketoximes. Very low in odour and easy to handle, being applicable with roller, brush and trowel. Leaves an open, breathing surface that reduces the risk of side-bonding. Highly suitable for floors with underfloor heating. Combines perfectly with Bona Craft Oil for colouring and changing the design of wooden floors.

#### Key Benefits:

- · Tough and dirt repellent
- · Excellent water resistance
- Warm colour and natural look
- · Very low in odour
- Free from cobalt and ketoximes (2-butonoxime, butoxime, MEKO)

#### Technical Data:

Base: Modified vegetable oils & waxes Category: Hardening oil, 1-comp Drying time (until use): 24 h Application tools: Roller, brush or

stainless steel trowel Coverage: 20 m²/L • EN 71:3 Compliant



Silk Matt	AF3100013	1 L	6	
Silk Matt	AF3100025	2.5 L	2	
Silk Matt	AF3102010	10 L	1	
Matt	AF3600013	1 L	6	
Matt	AF3600025	2.5 L	2	
Matt	AF3602010	10 L	1	
Extra Matt	AF390013001	1 L	6	
Extra Matt	AF390015001	2,5 L	2	
Extra Matt	AF390024001	10 L	1	

## Bona Craft Oil 2K

Performance, versatility and design – get the charming look and feel of an oiled floor, plus the protection of a finish. Bona Craft Oil 2K's unique formula, made from modified plantbased oil, exhibits accelerated drying time and strengthened wear resistance. Works perfectly with a wide variety of wood species including otherwise problematic ones such as jabot, cherry, walnut and more. It delivers a beautiful and strong water- and stain-resistant surface and is ready for light use in just 8 hours.

#### Key Benefits:

- · High performance plant-based oil
- Protects in 1 coat
- · Long open-time, quick cure
- Overcoatable with Bona Traffic, Bona Traffic HD and Traffic Natural

## Technical Data:

Base: Modified vegetable oils incl.

isocyanate hardener

Category: Hardening oil, 2-comp

Solids content: 96-98% Drying time (until use): 12 h

Application tools: Rubber applicator, short-haired roller or stainless steel trowel

Coverage: 20 m<sup>2</sup>/L



Neutral	GT570014001	1.25 L	6	
Frost	GT571114001	1.25 L	6	
Clay	GT572114001	1.25 L	6	
Graphite	GT573114001	1.25 L	6	
Ash	GT574114001	1.25 L	6	
Umbra	GT575114001	1.25 L	6	
Light Grey	GT576114011	1.25 L	6	
Invisible	GT580014011	1.25 L	6	
Sand	GT579114011	1.25 L	6	







## Coatings | Wood

Oils - Effect Treatment Type Article r	umber Packaging Pcs/transport package	Package/ pallet
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### Bona Mix Colour

Bona Mix Colour is a concentrated pigment paste for waterborne systems and specifically for Bona Nordic Tone and Bona Rich Tone. Added to either of these products it can intensify or change the colour of the Bona Tone to create a special effect.



Content: Concentrated pigment paste Consumption: 250 ml for one 5 L bottle (5%) of Bona Nordic Tone or Bona Rich Tone.



Mahogany	GX504007	0.25 L	12	
Walnut	GX504107	0.25 L	12	
White	GX504207	0.25 L	12	
Grey	GX504307	0.25 L	12	
Black	GX504407	0.25 L	12	

## Bona Nordic Tone



Bona Nordic Tone is a pre-treatment to Bona Craft Oil for creating the unique character of a Scandinavian white washed floor. Combine with Bona Craft Oil Frost or choose a contrasting colour for an exciting 2-dimensional effect. The colour can be changed or further intensified by adding 5% of Bona Mix Colour to the Tone.

#### Key Benefits:

- · Light, white washed effect
- Inhibits wood yellowing
- Whiteness can be controlled by number of Drying time: 1-2 h (between applications) is necessary)

#### Technical Data:

Base: Emulsified oils and waxes, pigmentation

Category: Pre-treatment, 1-comp

applications (normally only one application Application: Oil application sleeve or wide

floor brush

Coverage: 8-10 m<sup>2</sup>/L and application

WX700020001 5L 3 44

## Bona Rich Tone



Bona Rich Tone is a pre-treatment for hardwoods, bringing out a dark, smoky wood colour\*, and giving the floor a touch of sophistication. Continue with a layer of Bona Craft Oil in any colour, for an exciting 2-dimensional effect or apply Bona Hard Wax Oil directly for an elegant finish. The colour can be changed or further intensified by adding 5% of Bona Mix Colour.

\*the colour is achieved by a chemical reaction to wood and results may vary between wood species. Oak in particular reveals a deep, dark colouration after treatment.

## Key Benefits:

- · Dark, smoky effect
- Quick drying
- Odourless

#### Technical Data:

Base: Alkaline solution

Category: Pre-treatment, 1-comp

Drying time: 1-2 h (between applications)

Application: Oil application sleeve Coverage: 8-10 m<sup>2</sup>/L and application

WX900020001 5L 44 3







Oils - Outdoor Type Article number Packaging Pcs/transport package Package

## Bona Decking Oil

Bona Decking Oil is a concentrated blend of vegetable oils, modified for superior impregnation and the long-lasting protection of decking and other exterior woodwork. It enhances the natural wood grain while protecting against moisture ingress, thus reducing the potential of wood cracking and warping.

### **Key Benefits:**

- Long-lasting protection
- Contains UV protection
- Excellent water repellence

### Technical Data:

Base: Modified vegetable oils Category: Hardening oil, 1-comp Drying time (until use): 24 h

Application: Wide brush or mohair roller

Coverage: Approx. 20 m²/L



	Neutral	GT551115001	2.5 L	4	
	Neutral	GT551124001	10 L	2	
#16	Mahogany	GT551215001	2.5 L	4	
$\mathscr{H}_{h}$	Teak	GT551315001	2.5 L	4	
1/1	Grey	GT551515001	2.5 L	4	

## Fillers & Repair Article number Packaging Pcs/transport package/pallet

## Bona Mix&Fill Plus



Time-saving gap filler with exceptional filling ability (up to 3 mm) often only requiring a single application to achieve a smooth surface. The filler is mixed with wood dust from the actual floor to be treated, producing a natural colouration that blends in with the rest of the floor. Suitable for light to medium coloured wood species.

### Key Benefits:

- · Exceptional filling ability
- Quick drying
- Anti-corrosive

#### **Technical Data:**

Base: Acrylate

Category: Waterborne 1-comp

Drying time (until sanding): 30-60 min

Application: Stainless steel trowel

Coverage: 8-12 m<sup>2</sup>/L

WF220020001 5 L 3 44

#### Bona Mix&Fill



Gap filler for gaps up to 2 mm wide, suitable for practically all types of wood. The filler is mixed with wood dust from the actual floor to be treated producing a natural colouration that blends in with the rest of the floor.

77	1		
WF21001302	1 L	10	50
WF21002002	5 L	3	44







Improved Performance for Resilient Floors







## Coatings | Resilient

#### Pcs/transport Package/ Resilient System Article number Packaging package pallet

## Bona Pure



It serves as a long-term surface protection for heavily trafficked industrial and commercial areas, restoring appearance and simplifying routine maintenance. Bona Pure consists of a waterborne, clear, non-yellowing formula.

## Key Benefits:

- · Hardwearing PUR protection for resilient floors
- Ultra-quick drying for minimal downtime.
- · Optimal application and levelling properties
- Low slip potential and slip resistance compliant to indoor sports surfac

## **Technical Data:**

Category: Waterborne 2-comp Drying time: 2-4 h between coats Application tools: Bona Roller (11 mm) Coverage: 8-10 m<sup>2</sup>/L and application

	ES205045001	5 L	3	36
Hardener	ES205045001	0.5 L	3	

## Bona Pure Colour

Bona Pure Colour ensures a quick application process with accelerated drying properties and being heavily pigmented for coverage in a single coat. Bona Pure Colour is available in eight popular standard colours but can also be ordered in the full spectrum of the RAL and NCS colour palette.



- · Heavily pigmented for excellent hide
- · Ultra-quick drying for minimal downtime
- Available in eight popular standard colours Application tools: Bona Roller (5 or 11 mm)

#### Technical Data:

Category: Waterborne 2-comp Drying time: 1-2 h between coats

Coverage: 8-10 m<sup>2</sup>/L and application



RAL 5007	EC803620001	5 L	1	
RAL 5014	EC801620001	5 L	1	
RAL 7012	EC802620001	5 L	1	
RAL 6034	EC804620001	5 L	1	
RAL 7038	EC811720001	5 L	1	
RAL 7047	EC812720001	5 L	1	
RAL 1001	EC813720001	5 L	1	
RAL 1015	EC814720001	5 L	1	
Custom	EC800020001	5 L	1	
RAL 5014	EC801613001	1 L	1	
RAL 7012	EC802613001	1 L	1	
RAL 5007	EC803613001	1 L	1	
RAL 6034	EC804613001	1 L	1	
RAL 7038	EC811713001	1 L	1	
RAL 7047	EC812713001	1 L	1	
RAL 1001	EC813713001	1L	1	
RAL 1015	EC814713001	1L	1	
Custom	EC800013001	1 L	1	







## Coatings | Resilient

## **Resilient System**

Article number

Packaging

Pcs/transport package

Package/ pallet

#### Bona LinoPrime



Quick drying PUR-based primer for pore filling of deep cleaned and sanded linoleum floors. Improves levelling and smoothness of the following coat, which typically can be applied already after 1 hour.

### Key Benefits:

- Fills pores and reduces absorbency
- Ultra-quick drying
- Essential for linoleum

## Technical Data:

Category: Waterborne 2-comp Drying time: 1-2 h between coats

Application tools: Bona Roller (5 or 11 mm)

Coverage: 8-10 m<sup>2</sup>/L and application

	EB400620001	5 L	3	36
Hardener	EH390002001	0.2 L	3	

## Bona R Creative Chips



Bona Pure Colour ensures a quick application process with accelerated drying properties and being heavily pigmented for coverage in a single coat. Bona Pure Colour is available in eight popular standard colours but can also be ordered in the full spectrum of the RAL and NCS colour palette.

### Available in:

<ul> <li>Salt &amp; Pepper</li> </ul>	<ul> <li>Black &amp; White</li> </ul>	• Terra-mix		
Salt & pepper	ES200013501	1 Kg	1	
Black & white	ES200013502	1 Kg	1	
Terramix	ES200013503	1 Kg	1	

## Resilient - Maintenance

Article number

**Packaging** 

Pcs/transport package

Package/ pallet

## Bona PowerRemove R



Aggressive cleaning agent developed for stripping polish, dirt and old cleaning residue from resilient floor coverings such as PVC, Linoleum, LVT, or Elastomer. Quick and efficient. Prior to using Bona PowerRemover we recommend to trial whether Bona Remove R can suffice.

## Key Benefits:

- · For quick removal of old maintenance coatings and contaminants
- · Very high degree of efficiency
- · Reduced pH prevents alkaline staining

## Technical Data:

pH-value: approx. 9 (conc.)

Dilution: 1:1 - 1:5

EM703020001 5L 3 44

## Bona Remove R



Detergent based on vegetable oil for frequent cleaning and maintenance of oiled wooden floors. Bona soap nourishes the surface and leaves a thin film that can be buffed for increased shine.

## Key Benefits:

- · Gentle on oiled surfaces
- Cleans and conditions
- · Long lasting concentrate

## Technical Data:

pH-value: Approx. 9 Dilution: 1:50

EM702020001

5 L

3

44





# Floor Care

Proper maintenance is vital when it comes to retaining the long-lasting beauty of wooden floors. Bona's floor care solutions are specially developed for cleaning and revitalising your wooden floors and are made for all finished, oiled and engineered surfaces.

With Bona's unique revitalising solution, Bona Deep Clean System, floor owners can bring back the original lustre of their wood floors instantly, with a unique system that effectively removes the toughest dirt and scuff marks. Read more about Bona Deep Clean System and other best-in-class floor care solutions for both professional users and private homeowners in the following pages.

- 1. Deep Clean System
- 2. Lacquer Maintenance
- 3. Oils Maintenance





## **Deep Clean System**

Type

Article number

Packaging

Pcs/transport package Package/ pallet

#### Bona PowerScrubber



The Bona PowerScrubber is a compact, powerful scrubbing machine for cleaning varnished and oiled wooden floors. When used with Bona Deep Clean Solution, it removes the toughest dirt and grime from wooden floors with ease. The two counterrotating cylindric brushes clean deeply, even on rough, brushed parquet and wooden floors with bevelled edges. The rubber squeegees ensure an extremely effective water pickup, making it safe to use on wooden floors. Also suitable and recommended for cleaning greyed outdoor deckings.

#### Kev Benefits:

- · Powerful and easy to manoeuvre
- · Extremely effective water pickup
- · Easy to fill, clean and transport
- · Indoor and outdoor use

#### Technical Data:

Motor rating: Max 2700 W, Avg. 1900 W Power supply: 220–240 V / 50 Hz

Machine weight: 34.5 kg

Scrubbing brush: 2 x 400 mm soft white nylon

Solution capacity: 10 L Recovery tank capacity: 10 L

Dimensions: 520 mm x 470 mm x 300 mm Recommended detergents: Bona Deep

Clean Solution, Bona Cleaner

AM400201100 1

## Roller Brush

White - For oiled or lacquered floors.

Orange - For profiled deckings.

Red - For oiled and hard wax oiled floors.

Green - Lightly abrasive roller for aggressive cleaning of oiled floors.

Black - Stone and Tiles.



White	AS3647622500	400 mm	1	
Orange	AS3647625250	400 mm	1	
Red	AS3647624580	400 mm	1	
Green	AS3647622520	400 mm	1	
Black	AS3647624810	400 mm	1	

Suction bar



Replacement suction bar including springs, for the Bona PowerScrubber. Note: Sold per piece, two are needed for a full replacement.

AS3647773230 400 mm 1

## Bona Deep Clean Solution



This concentrated cleaner is ideal for thorough, deep cleaning of finished and oiled wooden floors, as well as outdoor decking. Its unique formula delivers optimal cleaning efficiency and removes stubborn scuff marks without the risk of staining the wood. Use it to revitalise dull wooden floors and/or to degrease the surface before applying polish or maintenance oil. Developed for the Bona PowerScrubber, it can, of course, also be used for manual cleaning.

## Key Benefits:

- · Revitalises dull, dirty floors
- Dissolves deeply engrained dirt and stubborn scuff marks
- · Optimised for Bona PowerScrubber

## Dilution:

Dilute with clean water

- Finished surfaces: 1:10
- Oiled surfaces: 1:20
- Outdoor deckings: 1:5

WM650020010

5 L

3

44





 Lacquer - Maintenance
 Type
 Article number
 Packaging
 Pcs/transport package
 Package/pallet

### Bona Polish Matt

Bona Polish Bona Polish Matt is a waterborne maintenance coating for finished parquet. Reinforced with polyurethane, it leaves an exceptionally durable wear layer, making it suitable for use in both domestic and commercial environments. Offers continued protection against wear without increasing gloss.

### Key Benefits:

- · Even, matt surface
- · Requires no buffing
- · High wear resistance

#### Technical Data:

Base: Acrylate/Polyurethane Drying time (until use): < 1 h Application: Bona Microfibre Applicator Pad

Coverage: 50 m<sup>2</sup>/L

Matt	WP500313001	1L	10	50
Matt	WP500320001	5 L	3	44

## Bona Polish Gloss

Bona Polish Gloss is a waterborne maintenance coating that is compatible with a wide range of surfaces including finished parquet, laminate, linoleum and PVC. Reinforced with polyurethane, it leaves an exceptionally durable wear layer, making it suitable for use in both domestic and commercial environments. Gives the surface new lustre and continued protection against wear.



- · Good adhesion to many surfaces
- Requires no buffing
- Scuff resistant
- Slip resistance compliant to DIN 18032:2

#### **Technical Data:**

Base: Acrylate/Polyurethane Drying time (until use): < 1 h Application: Bona Microfibre Applicator Pad

Coverage: 50 m<sup>2</sup>/L

Gloss	WP511013001	1 L	10	50
Gloss	WP511020001	5 L	3	44

## Bona Freshen Up

Bona

Polish

Bona Freshen Up is a waterborne maintenance coating for the frequent maintenance of finished wooden floors. Based on a pure polyurethane dispersion, it leaves an exceptionally durable wear layer, making it suitable for use in both domestic and commercial environments. Bona Freshen Up is high gloss and gives dull floors new shine and lustre. Meets both EN 14904:2006 and DIN 18032:2 on slip resistance.



#### Key Benefits:

- Wax-free maintainer
- Allows for future overcoating with waterborne finish
- High wear resistance

#### Technical Data:

Base: Acrylate/Polyurethane Drying time (until use): < 1 h Application: Bona Microfibre Applicator Pad

Coverage: 50 m<sup>2</sup>/L

WP595013016	1 L	10	50
WP595020002	5 L	3	44







## Floor Care

## Lacquer - Maintenance

Type

Article number

WM650013023

Packaging

Pcs/transport package

Package/ pallet

## Bona Remover



Bona Remover is a concentrated polish stripper designed to remove Bona Polish and Bona Freshen Up. It can also be used to treat floors which have become slippery and for the removal of black heel marks.

## Key Benefits:

- · Effective on black heel marks
- Restores in many cases the surface's slip resistance

## Dilution:

Removal of polish: 1 L: 5 L water

 Removal of scuff marks: 1 cap: 100 ml water

**2** 

Concentrated detergent for simple and safe cleaning of finished wood and cork floors. Low

foaming and equally suitable for machine cleaning and manual cleaning. Leaves no dulling or

1 L

10

50

### Bona Cleaner



## slippery residue. Key Benefits:

- · Effective yet safe on wood
- Low foaming
- · Fresh smell

## Dilution:

- Normal use: 1:100
- · Heavily soiled floors: 1:50

WM760013001	1L	10	50
WM760020001	5 L	3	44







Oils - Maintenance Article number Packaging Pcs/transport package pallet

### Bona Care Oil

Bona Care Oil is a rapid drying maintenance oil for previously oiled wooden floors. The low viscous, unique blend of different vegetable oils, has excellent penetration ability and produces very little odour. Replenishes the pores of the wood for long-lasting protection.

#### Key Benefits:

- · Great coverage rate
- · Quick drying
- · Low viscosity, easy to spread

#### Technical Data:

Base: Modified vegetable oils Category: Hardening oil, 1-comp Drying time (until use): 12 h Application: Bona Woolpad or

cotton cloth

Coverage: 50-100 m<sup>2</sup>/L



Pure	GT525113001	1 L	12	60
Pure	GT525120001	5 L	2	50
White	GT525213001	1L	6	
Grey	GT525313001	1L	6	

## Bona Wax Oil Refresher



Bona Wax Oil Refresher is a maintenance product primarily for Bona Hard Wax Oil. It consists of a concentrate of natural oils and waxes and contains less than 2% solvents. Can also be used on Bona Craft Oil, where increased protection against water and spills is required.

## Key Benefits:

- · Quick drying
- · Low in solvents and odour
- Highly water repellent

## Technical Data:

Base: Modified vegetable oils and waxes Category: Hardening oil, 1-comp Drying time (until use): 12 h Application: Bona Woolpad or

stainless steel trowel Coverage: 50-80 m²/L

WP615013001 1 L 12 60

## Bona Soap



Detergent based on vegetable oil for frequent cleaning and maintenance of oiled wooden floors. Bona soap nourishes the surface and leaves a thin film that can be buffed for increased shine.

### Key Benefits:

- · Gentle on oiled surfaces
- · Cleans and conditions
- · Long lasting concentrate

## Technical Data:

pH-value: Approx. 9

Dilution: 1:50

WM700013005	1L	12	45
WM700020001	5 L	3	44





# Fast and Effective Decking Revival

For the Outdoor Environment





# Tools & Accessories

Perfect wooden floors can only be achieved with the right tools for the job. Through decades of working closely with craftsmen, Bona has come to understand their every requirement when it comes to working with wooden floors. That is why our tools and accessories are expertly developed for seamless compatibility with all our flooring products. From rollers and gun applicators to dust bags and floor care tools, you will find all the equipment you need for every wood-flooring task in this section.

- 1. Coatings
- 2. Fastening
- 3. Measurement
- 4. Occupational Safety
- 5. Floor Care





Coatings	Туре	Article number	Packaging	Pcs/transport package	Package/ pallet
Bona Microfiber Roller 11 mm	Microfiber roller 11 mm pile.	for an even application o	f lacquer produ	ucing a low degr	ree of foam.
IIII Bons	25 cm	AT31002200	1	10	
Bona Microfiber Roller 11 mm	Microfiber roller 11 mm pile.	for an even application o	f lacquer produ	ucing a low degr	ree of foam.
	41,5 cm	AT31002600	1	5	
Bona Microfiber Roller 5 mm	Short pile micro 5 mm pile.	ofiber roller especially suita	able for hardwa	ax oil and water	borne paint.
Bona Bona	25 cm	AT31120897	1	10	
Bona Polyester Roller 11 mm	Polyester roller fo	or maintaining an even and h	nigh application i	rate of lacquer. 11	mm pile.
ING BON	25 cm	AT31002300	1	10	
Bona Microfleece Roller 11 mm	Roller with dense	e microfiber pile for a perfectance which help maintain a control of the maintain and the m	tly smooth appl	ication of waterbo	
(:,)	25 cm	AT31001000	1	10	
WB Roller - Wide		er for application on large s waterborne finishes and pri		s sports floors. Fo	unctions well
	45 cm	AT31451000	1		
Velour Roller	Velour roller suite	d for the application of hard	lwax oil as well a	as epoxy.	
	1				

25 cm

AT31005000





oatings	Туре	Article number	Packaging	Pcs/transport package	Package pallet
Edge Roller	Small sized roller for	or application to edges. Sy	ynthetic fibre.		
~ ) )	10 ]	AT31003000	1	1 1	
Edge Roller	Small sized roller v 8 mm microfiber p	with extra large diameter f		lacquer or paint a	long edge
	12 cm	AT31002500	1		
Bona Line Roller	Roller for painting	line-markings. Large diam	eter in order to h	nold more paint.	
	55 mm	AT31006000	2	1	
Roller Handle - 10 cm	Handle for 10 cm	rollers.			
	10 cm	AT31004000	1		
Roller Handle – 25 cm	Corrosive resistant handle for 25 cm rollers.				
			1 -	1 1	
	25 cm	AT31014001	1		
Roller Handle - 45 cm	Aluminium handle 45 cm wide rollers	with innovative locking fur	action for simple	fitting and release	of roller. F
	4F am	AT31451001	1	l I	
	45 cm	A131431001			
Roller Handle - 30-50 cm	Adjustable alumini	um handle for 30-50 cm v	vide rollers.		
	20 E0 am	AT31002800	1	5	
B. H. 11	30-50 cm	Vorticities in religible in the land		5	
Roller Handle – 55 mm	Handle for 55 mm	rollers.			
		ATOLOGOLOG	1 2	] 1	
	55 mm	AT31006100	1		





Coatings	Туре	Article number	Packaging	Pcs/transport package	Package/ pallet		
Bona Extension Bar, quick release	Professional extension bars in aluminium with quick-release locking function.						
	110-200 cm	AT31401002	1				
Bona Rollerbox	Keeps the roller r	moist and safe during storag	ge and transport	ation.			
	Red / Grey	AT31405000	1				
Floor Brush	High-quality floor brush with tightly packed, fine bristles. Suitable for hard wax oil and decking oil.						
3	22 cm	AT31101000	1	1	r		
	22 0111	Alottologo	122				
Floor Brush	Floor brush for a	pplication of oil and lye, fits o	on extension bar	t.			
The state of the s	20 cm	AT953203	1				
Floor Brush Pro	The second secon	rush with tightly packed n, waterborne paint and lye. 3 on.	m - I - Carrier of the Carrier of th		the superior of a building of the later of t		
and the same of th	30 cm	AT953214	1				
Applicator Handle	Swivel head applicator handle for Oil Application Sleeve.						
	45 cm	AT954225	1				
Oil Application Sleeve	Sleeve made of synthetic fibre for application of low viscosity oil. Also suitable for Bon Nordic Tone and Bona Rich Tone.						
	45 cm	AT954224	1				







oatings	Туре	Article number	Packaging	Pcs/transport package	Package pallet	
Applicator Handle	Swivel-head applicator handle for Applicator Sleeve.					
	46 cm	AT956904	1			
Applicator Sleeve	Foam and synthe	tic fibre sleeve for applying	waterborne finis	h.		
	46 cm	AT956903	1			
Oil Squeegee	Oil-resistant sque extension bar.	egee for quick and simple	application of E	3ona Oils. Can be	attached	
E	50 cm	AT31302001	ч			
Disposable Booties	Single-use plastic	shoe covers.				
		AT33051000	50			
Stainless Steel Trowel	Stainless steel tro	wel for waterborne finishes	s, oils and fillers.	****		
Bons	27 cm	AT959201	1			
	35 cm	AT31360350	1			
Scraper	A floor scraper for	those hard-to-reach areas	such as corners,	and close to the sk	kirting boa	
	4 cm	AT929502	1			
U-blade	4 cm	AT929503	1			
	2 cm	AT929504	1			
Cotton Cloth	Rip-resistant cotto	on cloths for oiling, cleanin	g and buffing job	os.		
	50 x 55 cm	AT32086000	10 pcs			





Coatings Type Article number Packaging Pcs/transport package pallet

Lamella, Oak





337 x 68 x 4 mm P901201 44 pcs

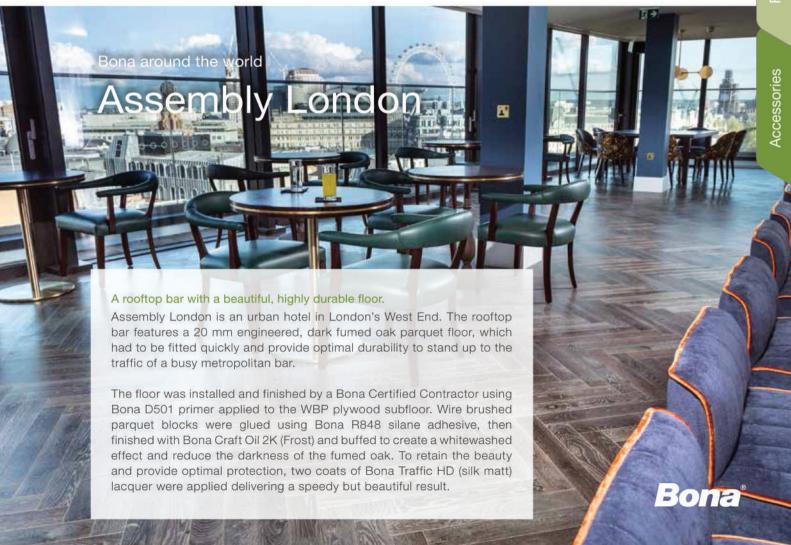
#### Bona Mixing Bottle



Mixing bottle with clear volume markings that simplify the decantation of two-component finishes. Includes markings for Bona Traffic HD, Traffic, Traffic Anti Slip, Natural 2-comp & Bona Wave.

max. 1.9 L 30031 72 pcs







Pcs/transport Package/ Coatings Packaging Article number Type package pallet

#### Bona Wax Repair Kit



Wax Repair Stick

Complete set for making quick and easy repairs to damaged wood, cork or laminate surfaces. The set includes 20 durable hardwax sticks and a butane-driven hot knife to melt the wax. The many different colours in the set will suit most wood types as is but it is also possible to combine waxes for a perfect match. The melted wax doesn't slump, making it possible to fill significant damages in the surface. Once set, the wax forms a hard, wear-resistant surface.

#### Key Benefits:

- Suitable for all types and colours of wood Butane-driven hot knife
- · Capable of filling large scratches and cavities in the surface
- · Fast repairs, repair is done and ready in a · Wiping cloth few minutes

AT32053600

- 20 hard wax sticks
- Scraper

1

Needle

		ner m	
01 Transparent	AT32053001	1	
02 Pine	AT32053002	1	
Dark oak	AT32053003	1	
04 Beech	AT32053004	1	
05 Pear	AT32053005	1	
06 Oak	AT32053006	1	
07 Cherry	AT32053007	1	
08 Birch	AT32053008	1	
09 Light oak	AT32053009	1	
10 Ash	AT32053010	7	
11 Brown	AT32053011	7	
12 Yellow	AT32053012	1	
13 Eggshell	AT32053013	1	
14 Grey	AT32053014	1	
16 Cream	AT32053016	1	
17 Red	AT32053017	1	
19 Green	AT32053019	1	
20 Blue	AT32053020	1	
21 White	AT32053021	1	
22 Black	AT32053022	1	

Hot Knife



Butane-driven hot knife for melting wax when repairing damages in wooden floors. Reaches operating temperature directly.

AT32053100





Fastening	Туре	Article number	Packaging	Pcs/transport package	Package/ pallet		
Notched Blade Handle	For application of	For application of levelling compounds. Height adjustable.					
R							
	560 mm	AT31444000	1				
Notched Blade R2 560 mm	Application of leve	elling compounds.					
	3 mm	AT31444001	10				
	5 mm	AT31344402	10				
Plastic Bucket	30-litre mixing bu	cket.	,				
1							
	30 L	AT31408000	1				
Stir Stick	Stir stick for mixing two-component adhesives or primers.						
	80 mm	AT32051080	1				
Pull Bar	Pulling iron for ins	stallation of parquet. 55 cm	long.				
		AT32033000	1				
Tapping block	Tapping block ma	ade of polyamide for bonde	d installation. Wi	thout handle.			
		AT32038000	1				
Spike Roller	For venting levelling compounds, 50 cm wide.						
	50 cm	AT32052500	1				
Spike Shoes	Nail shoes to be able to walk around in freshly applied material such as levelling compounds or epoxy primers.						
		AT32055000	1 pair				





Fastening Article number Packaging Pcs/transport package Package Package

**Bona Cleaning Wipes** 



Cleaning wipes for hard-to-remove materials. The textured tissue surface enables deep cleaning and easy dirt removal.

72

Cork Strips





AT322100



900 x 8 x 10 mm	AX34001000	25	
900 x 8 x 10 mm	AX34002000	25	
900 x 8 x 10 mm	AX34003000	25	
900 x 8 x 10 mm	AX34004000	25	
900 x 8 x 10 mm	AX34006000	30	

Liquid Cork

Liquid cork for filling gaps.



AX34009000 30

Measurement	Article number	Packaging	Pcs/transport package	Package/ pallet
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Calcium Carbide Ampoules

Calcium carbide ampoules for CM Device.



AT37001020	20 pcs	20	
AT37001100	100 pcs	100	

**GANN CM Device** 



Complete CM kit for professional moisture measurement. Includes all tools necessary to make a standardised measurement.

ATO	700	1200	
AIO	100	1200	









Pcs/transport Package/ Measurement Packaging Article number package pallet

GANN Hydromette RTU 600



Quadruple measurement instrument for wood, subfloors, air humidity and temperature, incl. electrode RF-T28.

AT37004000

**GANN Hydromette Compact B** 

Non-destructive moisture measurement for screeds.



AT37008000

Surface Hardness Tester

Surface hardness tester for screeds including guide plate.



AT37010000

V-Head

For evaluating surface eveness.



AT37012000





**Occupational Safety** 

Article number

**Packaging** 

Pcs/transport package

Package/ pallet

3M Respirator Mask, 9310



Dust mask P1 against compact particles.



AT33011100

20

3M Respirator Mask, 9322

Dust mask P2 against respirable dust.



AT33012100

AT33013100

10

10

3M Respirator Mask, 9332

Dust mask P3 against respirable dust, with exhalation valve. Can be cleaned, therefore reusable.







Floor Care	Туре	Article number	Packaging	Pcs/transport package	Package/ pallet
Polish Applicator	Polish applicator in	ncluding a fine cotton sleev	e. Suitable for Boi	na Freshen Up and	Bona Polish.
	40 cm	AT31409000		1	
Extra Cotton Sleeve	Waxing tool for ap	oplying Bona Freshen Up	and Bona Polish.		
	40 cm	AT31409001		1	

#### Commercial System Kit



Lightweight yet sturdy telescopic pole made of brushed aluminium for superior durability. The 60 cm wide mop base is specially designed with a raised edge that helps trap dirt and increases scrubbing pressure, Delivered with 1 Dusting Pad and 1 Cleaning Pad.

60 cm	WM710013489	1	10	

#### **Dusting Pad**



Pad, designed to be used dry. Consisting of a special mix of short and long fibres with an electrostatic charge to trap and remove loose dust, dirt and debris, quickly and safely from floors.

60 cm	AX0003543	1	12	
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#### Cleaning Pad





60 cm AX0003544 1 12







# Application Advice

- 1. Lacquer System
- 2. Natural Wood Look
- 3. Sportive System
- 4. Craft Oil 2K System
- 5. Oil System
- 6. Hard Wax Oil



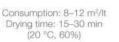
#### **Lacquer System**



Sanding - Coarse and medium with Belt and Edge Sander or the 1. Bona Power Drive



2. Application - Bona Mix&Fill Plus with a trowel





3. Sanding - Fine with Belt and Edge Sander

Bona Natural

1-2x with roller

Look of pure wood





4. Sanding - Final with Bona FlexiSand



5. 1st application - Choose one of the below Bona base coats and apply with Bona Microfiber Roller



Bona White White washed look 1-3x with roller



Bona Classic The all-rounder 1-3x with roller



Bona Intense Medium colouration 1x with roller



Bona Amber Rich colouration 2x with roller



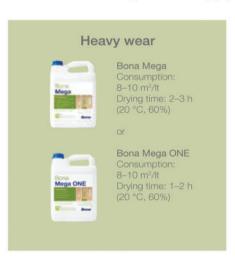
Bona Quick Quick drying gel 3x with trowel



2<sup>nd</sup> application – Choose one of the below Bona topcoats and apply with Bona Microfiber Roller 6.









7. Intermediate sanding with Bona FlexiSand or Bona Buffer



8. 3rd application - with the same Bona topcoat as used before



9. If extreme traffic is expected, an additional application of top coat is recommended



#### **Natural Wood Look**

1. Sanding – Coarse and medium with Belt and Edge Sander or the Bona Power Drive



2. Application – Bona Mix&Fill Plus with a trowel

Consumption: 8-12 m<sup>2</sup>/lt Drying time: 15-30 min (20 °C, 60%)



3. Sanding – Fine with Belt and Edge Sander



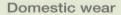


4. Sanding – Final with Bona FlexiSand



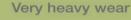
5. 1st application – Bona Natural with Bona Microfiber Roller







Bona Natural Consumption: 8–10 m²/lt Drying time: 1–2 h (20 °C, 60%)





Bona Natural Consumption: 8-10 m²/lt Drying time: 1-2 h (20 °C, 60%)

6. 2nd application – Bona Mega Natural with Bona Microfiber Roller



Mega Natural Consumption: 8–10 m²/lt Drying time: 2–3 h (20 °C, 60%) 2<sup>nd</sup> application – Traffic Natural with Bona Microfiber Roller





Traffic Natural Consumption: 8–10 m²/lt Drying time: 3 h (20 °C, 60%)

Mix Natural 2-comp. with nardener – shake for 2 mins

Intermediate sanding with BonaFlexiSand or Bona Buffer



FlexiSand or Bona Buffer



3rd application - Traffic Natural

8.

3<sup>rd</sup> applicaton – Bona Mega Natural





#### **Sportive System**

1. Sanding – Coarse and medium with Belt and Edge Sander or the Bona Power Drive



2. Application – Bona Mix&Fill Plus with a trowel

Consumption: 8-12 m<sup>2</sup>/lt Drying time: 15-30 mins (20 °C, 60%)



3. Sanding – Fine with Belt and Edge Sander





4\_ Sanding - Final with Bona FlexiSand or Bona Buffer



5. 1st Application – Bona Sportive Primer with the Bona Microfiber Roller







6. 2<sup>nd</sup> Application – Bona Sportive Finish with the Bona Microfiber Roller

Sportive Finish Consumption: 8–10 m²/lt Drying time: 2–3 h (20 °C, 60%)

Mix Sportive Finish with Sportive Hardener – shake for 1 min





7. Intermediate sanding with Bona FlexiSand or Bona Buffer



Sportive Paint
1 litre for approx. 80 m x 5 cm lines
1 litre for approx. 100 m x 4 cm lines

8. Application – Line marker with Bona Sportive Paint





10. 3rd and 4th application with Bona Sportive Finish with Bona Microfiber Roller







#### Craft Oil 2K System

 Sanding – Coarse and medium with Belt and Edge Sander or the Bona Power Drive



2. Application – Bona Mix&Fill Plus with a trowel

Consumption: 8-12 m²/lt Drying time: 15-30 min (20 °C, 60%)



3. Sanding - Fine with Belt and Edge Sander





4. Sanding - Final with Bona FlexiSand or Bona Buffer



5. Application – Bona Craft Oil 2K

Consumption: approx. 30 m<sup>2</sup>





6. Remove surplus with cotton cloths

Consumption: 8–10 m²/lt Drying time: 3–4 h (20 °C, 60%)





Intermediate sanding with Scrad Pad

Natural after min 8 h (12 h for pigmented oil)

Application - Bona Traffic HD, Bona Traffic or Traffic

2<sup>nd</sup> application – Using the same product as in the previous layer







10. If extreme traffic is expected, an additional application of topcoat is recommended







7.

8.

9.

#### Oil System



Sanding - Coarse and medium with Belt and Edge Sander or the Bona Power Drive





Application - Bona Mix&Fill Plus with a trowel

Consumption: 8-12 m<sup>2</sup>/lt Drying time: 15-30 min (20°C, 60%)



Sanding - Fine with Belt and Edge Sander





Sanding - Final with Bona FlexiSand or Bona Buffer

Application of Bona Oil System - Choose one of the 3 treatments

#### Pure Oil treatment

Apply Bona Craft Oil with rubber blade, steel trowel or Bona Wool Pad until wood is saturated









For best results dry buff surface with Bona Wool Pad.



#### Oil treatment with **Bona Nordic Tone**

Apply Bona Nordic Tone with an application sleeve. Leave to dry for 4-5 hours



Bona Nordic Tone Consumption: 8-10 m<sup>2</sup>/L Drying time: 2-3 h (20°C, 60%)



Apply Bona Craft Oil with rubber blade, steel trowel or Bona Wool Pad until wood is saturated



Massage oil into wood with red pad attached to Bona FlexiSand

Remove surplus oil with cotton cloth and allow to dry

For best results dry buff surface with Bona Wool Pad.



#### Oil treatment with Bona Rich Tone

Apply Bona Rich Tone with an application sleeve. Leave to dry for 4-5 hours



Bona Rich Tone



rubber blade, steel trowel



Massage oil into wood with red pad

allow to dry

For best results dry buff surface with Bona



Allow 8-10 hours for drying



Bona Titan - The next generation of powerful adhesives



#### **Hard Wax Oil**

 Sanding – Coarse and medium with Belt and Edge Sander or the Bona Power Drive



2. Application – Bona Mix&Fill Plus with a trowel

Consumption: 8–12 m<sup>2</sup>/lt Drying time: 15–30 min (20 °C, 60%)



3. Sanding - Fine with Belt and Edge Sander



4. Sanding - Final with Bona FlexiSand or Bona Buffer



5. Matt/Silk Matt

5.1 1st application with Bona Hard Wax Oil. Apply a thin layer with a Velour Roller

Application tool: Bona Velour Roller





Bona Hard Wax Oil Consumption: Depending on type of wood – approx. 1 L for 20–24 m². Drying time: 6–8 h

5.2 Abrade with Bona Scrad Pad



5.3 2<sup>nd</sup> application: Very thin layer with a Velour Roller



### Adhesive Guidelines | LUKNEBOYHAR | KOMTAHUR



Flooring	EN/DIN Standard	Туре	Consumption g/m <sup>2</sup>	R777/R7	R848	R848T	R850/R8	Titan	D705	D720
Parquet strip and mosaic parquet	EN 13226	parquet strip of oak and similar wood types	1000/1250	1	-	1	1	1	1	1
finger 1-layer (solid) unfinished elements	EN 13226	parquet strip of beech and similar highly-absorbe wood types	nt 1000/1250	1	82 <del></del> -	1	1	1	1	1
	EN 13488	mosaic parquet finger	850	1	1	✓	1	1	1	1
	EN 13228	blocks/overlay, oak or similar wood width/thickness < 5/1	1000/1250	1	23 <del></del> 2	1	1	1	1	1
	EN 13228	blocks/overlay, beech and similar highly-absorber wood types < 5/1	1000/1250	1	-	-	1	1	1	1
	EN 14761	wood flooring - solid wood parquet - vertical finge wide finger and module brick - 10/16/22 mm	er, 1000/1250	1	√.	√.	√.	1	1	1
	EN 13227	wood flooring – solid lam parquet products up to 25 x 5 cm, oak and similar wood types	1000	1	_	-	1	1	1	1
	EN 13227	wood flooring – solid lam parquet products up to 2 x 5 cm, beech and similar highly-absorbent wood typ		1	-	-	1	1	1	1
	EN 13629	solid hardwood flooring and solid hardwood flooring composite elements	1000	1	-	_	1	1	_	_
	EN 13629	wood flooring – solid lam parquet products larger than 25 x 5 cm	1250/1500	1	_	-	_	1	_	-
1-layer parquet element, factory	EN 13488	small formats, oak and similar wood types	850	1	1	1	1	1	1	1
prefinished	EN 13488	small formats, beech and similar highly-absorben wood types	t 850	1	-	-	1	1	1	1
	EN 13226	parquet strip with groove and tongue	1000/1250	1	_	1	1	1	1	1
Multilayered parquet element, factory	EN 13489	2-layer, parquet strip	1000	1	1	✓	1	1	1	1
prefinished	EN 13489	2-layer, parquet panel	1000/1250	1	1	1	1	1	-	1 - 2
	EN 13489	3-layer flooring board: < 13 mm thick	1250	1	1	✓	1	1	1	1
	EN 13489	3-layer flooring board: 10–13 mm thick, less than 1200 mm	1250	1	1	✓	1	✓	1	1
	EN 13489	3-layer flooring board: 10–13 mm thick, longer the 1200 mm	an 1250	1	1	1	✓	1	-	-
Multilayered parquet element, unfinished	EN 13489	2-layer	1000	1	1	1	1	1	1	1
Wood block (end grain floors)	DIN 68702	Wood block RE & WE up to 40 mm thickness	1000/1500	_	_	_	_	1	1	1
	DIN 68702	Wood block GE > 40 mm thickness (industrial)	1250/1500	-	-	-	_	_	_	-

<sup>\*</sup> R848/R848T/R850/R850T only for 16 and 22 mm

Subfloor Construction	Binding Material according to EN 13813	Type of subfloor							
sulphate screed also with underfloor heating system and self-levelling	CT	Cementitious (heated) screed	1	1	1	1	1	1	1
	CA	Calcium sulphate (heated) screed	1	1	1	1	1	-	-
	CA	Calcium sulphate floating screed	1	1	1	1	1	_	-
	AS	Mastic asphalt, well-sanded**	1	1	1	1	1	-	-
	CT/CA	Self-levelling compounds	1	1	1	1	1	1	1
Wooden substrate		Chipboard, OSB, plywood	1		1	1	1	1	1

General: Whether you use a fine or coarse trowel depends on the condition of the subfloor and the dimensions of the parquet elements \*\* When using Bona's silane-based adhesives, a protection primer such as R540 or Bona R410 is necessary prior to the installation of the parquet

Bona R848: can be used under suitable conditions for the installation of solid parquet, such as mosaic and block parquet with proper dimensions. Please contact your local Bona technical team for more information.



### Index of Bona Adhesives

Overview of the technical properties of our reactive primers and adhesives

Product name	Base	Consumption of primer in g/m²	Consumption as moisture barrier on CT or concrete floors in g/m <sup>2</sup>	Barrier effect up to max. residual moisture content	Drying time in general/ Drying time in combi- nation with our reactive adhesives
R410*	2-comp. epoxy resin	Approx. 150-250	Approx. 500 ( two applications)	Yes, up to max. 5.0 cm/%	224 h with Bona R777/ R778 and Bona silane based adhesives
R540	1-comp. polyurethane	Approx. 150–250	Approx. 300 (two applications)	Yes, up to max. 4.0 cm/%	1 h with Bona R777/R778 24 h with all Bona silane based adhesives
R590*	Silane based	500	500 (with one application)	Yes, up to max. 5.0 cm/% or 90% relative air humidity	4-6 h with all Bona silane based adhesives

<sup>\*</sup> The broadcasting of quartsand (grit size 0.3-0.8) is possible prior to the usage of a Bona levelling compound.

#### Special note:

- Bona R410 can be diluted with 20% of Bona S100 in order to achieve a deeper penetration of the primer.
- Normally, concrete floors need to be shot-blasted as a mechanical pre-treatment.
- For any further processing information, please view our technical data sheets at www.bona.com

Please note: Our suggestions and recommendations are carefully provided based on our general terms and conditions. Installation and working parameters are followed to the best of our knowledge, give no entitlement of completeness and do not disabuse for the final checkup of the proposals and products on its applicability at the designated range of use (i.e. by making sample areas according to DIN 18356.) The observance of notes of the packaging, labels, technical data sheets, operating, handling and processing instructions as well as marks and appropriate technical guidelines and norms and the accomplishment of the job through a commercial contractor is presupposed according to the adequate instructions.





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### The Full System for All Your Wood Flooring Needs

You are now holding the most comprehensive guide on our full range of sustainable innovations. Here, you will find detailed product information and application advice for the installation, renovation and maintenance of wooden floors.

All Bona products are optimised for complete compatibility and are specially developed to meet the highest functional, aesthetic and environmental requirements. In this edition, you will find exciting new solutions that take our passion for wood floors one step further. Open up and discover everything you need to bring out the best in wooden floors.

